

# ***KS ELECTRONICS LLC***

*" Where your dreams turn into reality. "*

16406 N. Cave Creek Road #5 - Phoenix AZ. 85032-2919

☎ (602) 971-3301 ⇌ FAX (602) 867-7250 ⇌ [HTTP://WWW.KSELECTRONICS.COM](http://www.kselectronics.com)

## **KS Electronics**

KS Electronics was established in February of 1989, to meet the specialized needs of companies engaged in two way RF Communications, by providing them with over 60 years of experience at all levels in designing and manufacturing of crystal filters, L/C filters, TCXO, VCXO's, VC-TCXO's, VCO's and DCXO's. Organized for CUSTOM WORK, we offer attention to minute details and customers specifications at all levels of their requirements.

KS Electronics has the latest available test equipment from the leading manufacturers (calibrated to MIL-C-45662) to do customized testing of all the required specifications. Our personnel are trained to use all the test equipment to meet stringent customer needs and more. We also have the capability of environmental testing for the full military range.

## **Engineering**

We have a stringent set of design standards to meet or exceed your requirements. Using state of the art software, our engineers design the proper products for your valued application. At KS Electronics your dreams becomes reality. Our design time is reduced by the use of high speed computers and our in house capability of making prototypes. Our technical staff has over 15 years of college level education.

## **Oscillator Products**

KS Electronics has the capabilities, experience and production technique to meet your exact oscillator requirements. Some of the oscillators are available in SMD packages.

### **TCXO**

- Up to 350 MHz in frequency.
- +15 dBm output into 50 ohms.
- Frequency stability:  
±1 ppm from -40°C to + 85°C.
- Low power consumption 250 mW typical.
- Low phase noise. Typical SSB phase noise is -140 dBc / Hz at 1 kHz offset. Excellent noise floor -165 dBc / Hz min.
- In house facility for the measurement of phase noise.
- Typical volume 2.5 cubic inch max.
- Typical aging of 0.5 ppm per year max.
- External adjustment of frequency available for 10 years aging.

### **VCXO**

- Up to 350 MHz in frequency.
- Crystal controlled stability over the full military range.
- Wide band tuning range ±5000 ppm pulling range with excellent temperature stability of ±5 ppm from -30°C to +85°C.
- Linearity of ±2% over the tuning range of 0.0V ±10V.
- Positive (+ve) or negative (-ve) tuning slope available.
- Excellent short term stability and phase noise.
- Low input power.
- Small volume (2.5 cubic inch max.).
- External mechanical or electrical adjustment of frequency available.

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## DCXO

- Up to 350 MHz in frequency.
- $\pm 0.1$  ppm stability over  $-40^{\circ}\text{C}$  to  $+85^{\circ}\text{C}$ .
- Low power consumption (600 mW max.).
- Excellent phase noise.
- Aging is 0.5 ppm per year max.
- External mechanical adjustment for frequency for 10 years of aging.

## VC-TCXO

- Up to 350 MHz in frequency.
- This combines both TCXO and VCXO into one unit.
- Wide pull with excellent temperature stability.
- Excellent short term stability and SSB phase noise.

## LC Filters

- Up to 250 MHz in frequency.
- Group delay equalized with excellent selectivity.
- Low pass, high pass, band rejects and band pass versions available.
- We also have resources to make helical resonator filters. Helical resonators filters are used where the crystal filters are not practical to make, and the requirement is too narrow for L/C filters.

## VCO

- Up to 500 MHz in frequency.
- +16 dBm output into 50  $\Omega$ .
- Excellent tuning linearity  $\pm 5\%$  max.
- Temperature stability of 25 ppm /  $^{\circ}\text{C}$ .
- Low power consumption (400 mW typical).
- Harmonics / spurious: -10 dBc / -60 dBc.
- Typical SSB phase noise of -100 dBc / Hz at 10 kHz offset from carrier.
- Full military temperature range of  $-55^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$  available.
- Supply voltage sensitivity of less than 2000 ppm per volt.

## Crystal Filters

- Wide variety of crystal filters from 1 MHz up to 500 MHz in assorted and customized bandwidths, selectivity's and packages.
- Phase and amplitude matched sets.
- Flat group delay with excellent selectivity.
- Third order intermodulation intercept point of +30 dBm with two in band input signals at 0.0 dBm.
- 70 MHz crystal filters 1.1 MHz Bandwidth. Low insertion loss.
- Standard 10.7 MHz, 21.4 MHz, 45 MHz or 70 MHz two pole monolithic crystal filters.
- *m*-derived crystal filters for steep selectivity.
- Single sideband crystal filters.
- Notch, wide BW-steep / deep notch filters.

## OCXO

- We have standard OCXO's at 10 MHz with second optional output at 5 MHz.
- Excellent temperature stability.  
0.02 ppm  $-10^{\circ}\text{C}$  to  $+55^{\circ}\text{C}$   
0.05 ppm  $-55^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$
- Input power 0.65 W at  $-55^{\circ}\text{C}$  less than 0.55 W at  $25^{\circ}\text{C}$ .
- Warm up time: less than 10 minutes for 0.002 ppm temperature stability, at room temperature ( $25^{\circ}\text{C}$ ).
- Excellent phase noise -100 dBc / Hz at 100 Hz offset.
- 0.0 dBm  $\pm 3$  dB into 50  $\Omega$ .
- Electrical tuning available for external adjustment of frequency.

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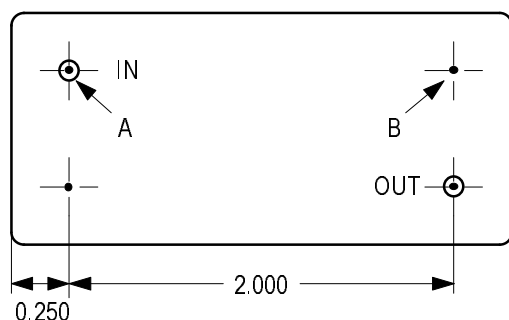
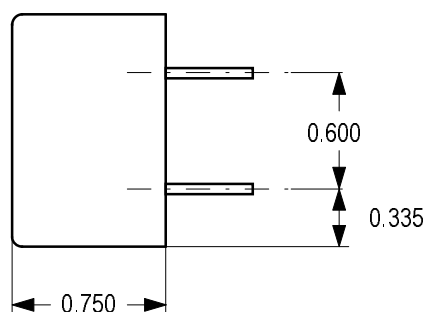
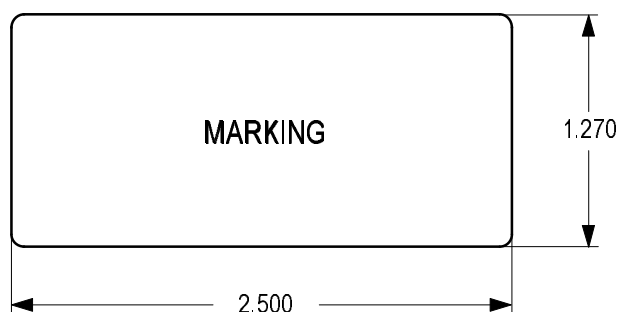
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A = 0.040 terminal / 2 places / 0.250 min.  
B = 0.040 GND pin / 2 places / 0.250 min.

## KS ELECTRONICS LLC

### CRYSTAL FILTERS

Date : 02/15/97

Scale : N/A

Tolerance :  $\pm 0.020$  Inches

Dimensions : inches

unless noted otherwise

### Crystal Filter - Electrical Specifications :

Center frequency	: 5 MHz to 500 MHz
3 dB BW	: $\pm 5.0$ kHz min.
55 dB BW	: $\pm 28.0$ kHz max.
Insertion loss	: 6.0 dB typical
VSWR	: < 1.5 : 1 at center frequency
Input / Output impedance	: 50 $\Omega$
Ultimate attenuation	: -60 dBc min.
Spurious response	: -20 dBc min.
Operating temperature	: 0°C to +70°C
Storage temperature	: -40°C to +85°C
Inter modulation intercept point	: +30 dBm (third order) *

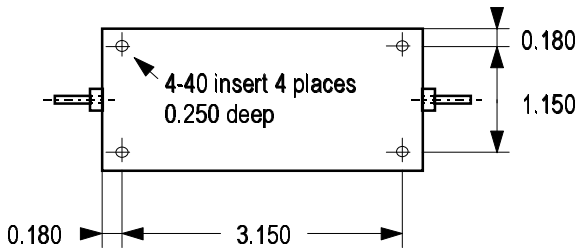
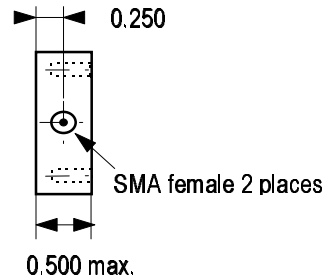
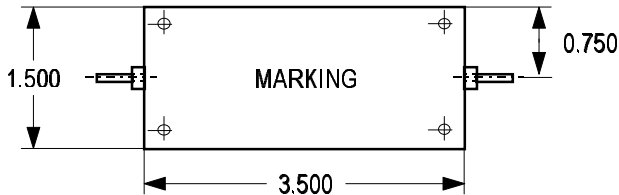
Humidity	: Designed to meet the requirements of MIL-STD-810C, method 507.1, procedure II, group ID
Shock	: Designed to meet the intent of MIL-STD-810C, method 516.2, procedure V, bench handling test.
Vibration	: Designed to meet the intent of MIL-STD-810C, method 514.2, table 514.2-VII, procedure X, curve AW.
* Test condition	: 2 in band 0 dBm signals input to the filter. The intermode signals shall also be in band. The distortion products shall be more than 60 dB down from the desired signals. See section "Crystal Filters"

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## KS ELECTRONICS LLC

<b>CRYSTAL FILTERS</b>	Date : <b>02/15/97</b>
Scale : N/A	Tolerance : $\pm 0.020$ Inches
Dimensions : inches	unless noted otherwise

### **Crystal Filters - Electrical Specifications :**

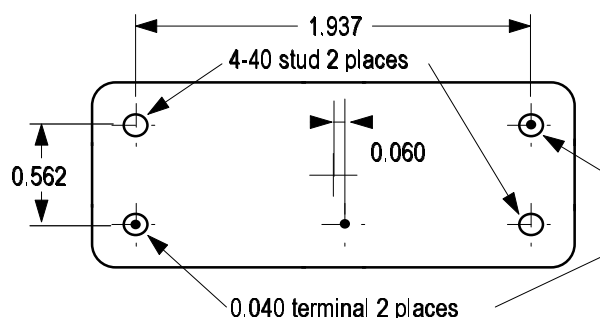
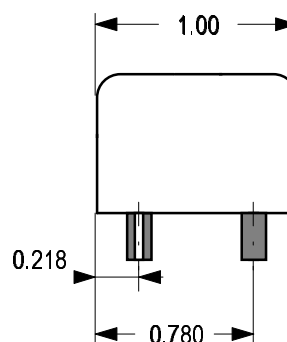
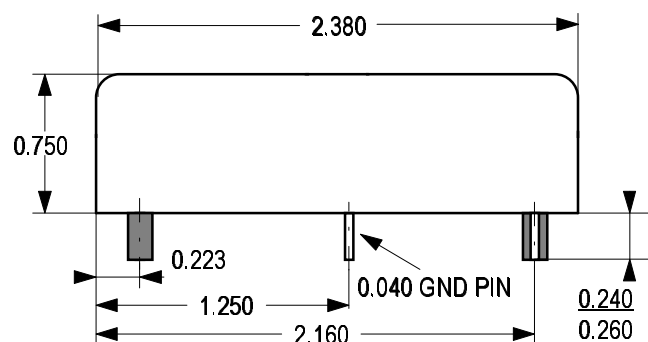
<i>Center frequency</i>	:	70 MHz $\pm$ 20 kHz
<i>1 dB BW</i>	:	$\pm$ 500 kHz min.
<i>60 dB BW</i>	:	$\pm$ 900 kHz max.
<i>Insertion loss</i>	:	14.0 dB typical
<i>Ripple</i>	:	1.0 dB max.
<i>Input / Output impedance</i>	:	50 $\Omega$
<i>Spurious response</i>	:	$\geq$ -60 dBc typical
<i>Group delay variation</i>	:	10 $\mu$ S max. over 1 dB BW
<i>Operating temperature</i>	:	0°C to +70°C

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**Package can be customized as required !**

## KS ELECTRONICS LLC

CRYSTAL FILTER

Date : 02/15/97

Scale : N/A

Tolerance :  $\pm 0.020$  Inches

Dimensions : inches

Approved:

## **Crystal Filter - Electrical Specifications :**

Frequency	:	10.7 MHz / 21.4 MHz
3 dB BW	:	$\pm 7.5$ kHz min.
60 dB BW	:	$\pm 15.0$ kHz max.
Ripple	:	1.0 dB max.
Insertion loss	:	4.0 dB max.
Input / Output impedance	:	50 $\Omega$
Ultimate attenuation	:	> 100 dB min.
Spurious response	:	> 80 dBc typical
Operating temperature	:	-30°C to +80°C

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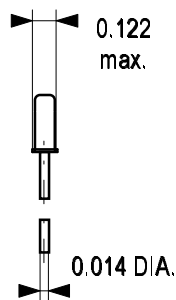
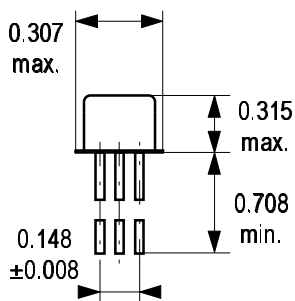
STD. 2 POLE FILTER	Date : 02/15/97
Scale : N/A	Tolerance : $\pm 0.020$ Inches
Dimensions : inches	Approved:

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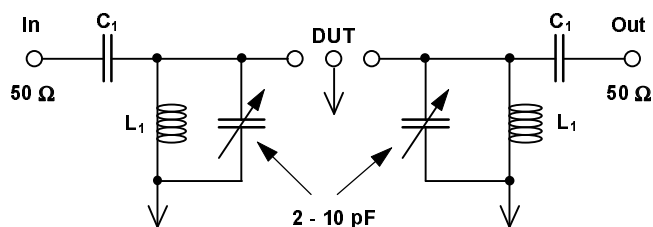
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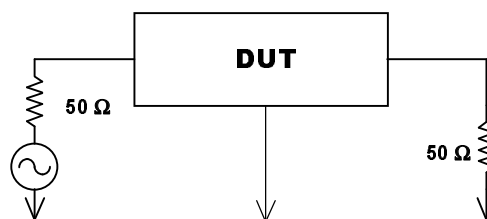


BW, number of poles, input / output impedance, package size, can be customized.

**UM-1**



	C <sub>1</sub>	L <sub>1</sub>	Q
45.0 MHz	9.8pF	0.74μH	Q=130
70 MHz 15kHz	7.1pF	0.36μH	Q=110
70 MHz 20kHz	6.4pF	0.36μH	Q=110



## KS ELECTRONICS LLC

45 MHz / 70 MHz 2 Pole Filter	Date : 02/15/97
Scale : N/A	Tolerance : ±0.020 Inches
Dimensions : inches	Approved:

### 45 MHz / 70 MHz two pole filter - Electrical Specifications :

Center frequency	: 45.0 MHz	70.0 MHz	70.0 MHz
3 dB BW	: ±7.5 kHz min.	±7.5 kHz min.	±10.0 kHz min.
13 dB BW	: ±25.0 kHz max.	±25.0 kHz max.	±28.0 kHz max.
24 dB BW	: ±50.0 kHz max.	±55.0 kHz max.	±70.0 kHz max.
60 dB BW	: ±910.0 kHz max.	N/A	N/A
Ultimate attenuation	: 60 dB min.	30 dB min.	30 dB min.
Spurious response	: 13 dB min.	13 dB min.	13 dB min.
Ripple	: 0.5 dB max.	1.0 dB max.	1.0 dB max.
Insertion loss	: 1.5 dB max.	2.0 dB max.	2.0 dB max.
Input / Output impedance	: 2600 Ω	2000 Ω	2500 Ω
	0.0 pF ±2.0 pF	-1 pF	-1 pF
Operating Temperature	: -40°C to +80°C	-40°C to +80°C	-40°C to +80°C

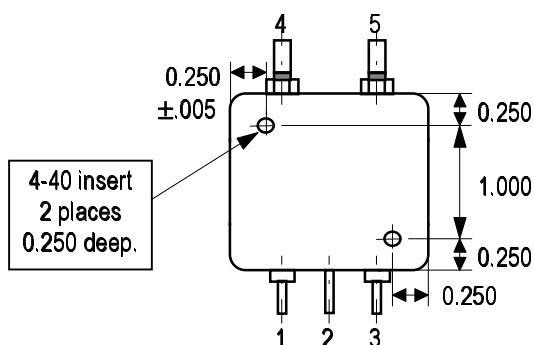
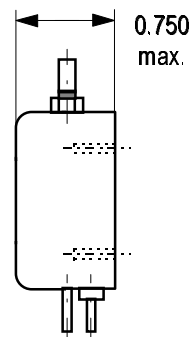
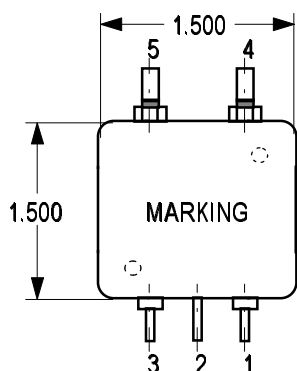


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## Pin connections:

- 1 = B+
- 2 = GND
- 3 = Select (option)
- 4 = Output (SMB male connector)
- 5 = Tune (SMB male connector)  
(0.040 dia. Pins 0.250 min.)

## KS ELECTRONICS LLC

70 MHz VCXO P/N 2001

Date : 02/15/97

Scale : N/A

Tolerance :  $\pm 0.020$  Inches

Dimensions : Inches

Approved:

## 70 MHz VCXO - Electrical Specifications :

Frequency	: 70 MHz
Harmonic / spurious suppression	: -25.0 dBc / -60.0 dBc min.
Tuning voltage	: 0V $\pm$ 9V DC
Tuning slope	: -ve slope. *
Tuning range	: $\pm 1000$ ppm min.
Power output	: +10 dBm min. into 50 $\Omega$ .
Supply voltage (VCC)	: +15V DC
Supply current (ICC)	: 100 mA max.
Return loss	: $\geq 14$ dB
Operating Temperature	: 0°C to +70°C

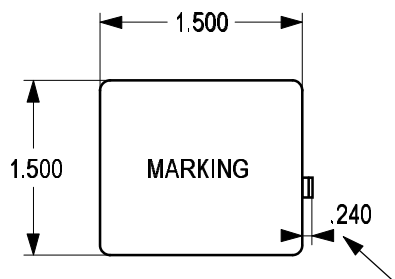
\* Increasing tuning voltage decreases frequency.

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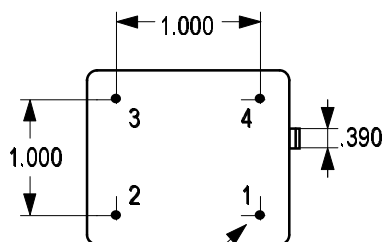
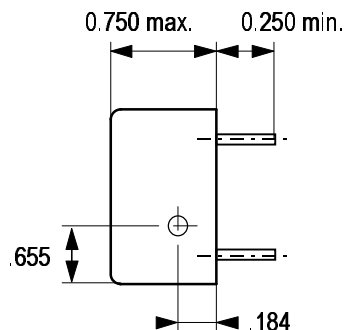
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Mechanical adjustment point - unless otherwise specified.



4 pins 0.040 ±0.002

#### Pin connections:

- 1 = Supply voltage
- 2 = Ground
- 3 = Ground
- 4 = Output

*Height can be customized, pin outs can be changed.*

#### KS ELECTRONICS LLC

TCXO	Date : 02/15/97
Scale : N/A	Tolerance : ±0.020 Inches
Dimensions : inches	Approved:

### TCXO - Electrical Specifications :

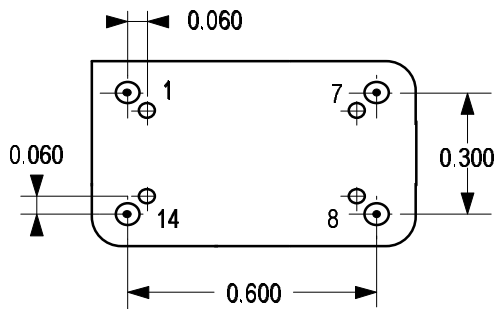
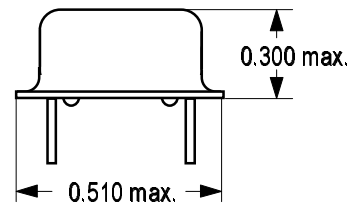
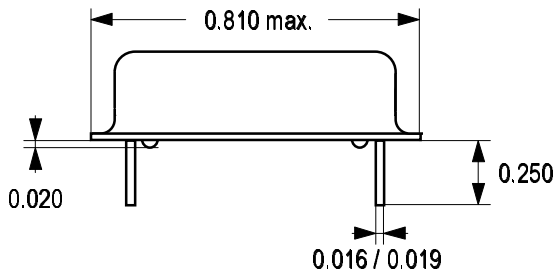
Frequency	:	1 kHz to 250 MHz ±1 ppm max. at 25°C.
Stability over temperature	:	±1 ppm from room temperature setting.
Operating Temperature	:	-30°C to +85°C
Output	:	TTL / HCMOS / ECL / sinewave (0.0 dBm)
Spurious / harmonics	:	-20.0 dBc min. where applicable.
Input power (±10%)	:	+5.0V for TTL / HCMOS +12V for sinewave -5.2V for ECL
Input current	:	100 mA max. depending upon frequency.
Aging	:	±1 ppm / year
Adjustment	:	External mechanical adjustment can be provided. ±5 ppm min. range.

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#### PIN connections:

- 1 : Frequency control voltage
- 7 : Ground / Case
- 8 : Output
- 14 : +5V DC

#### KS ELECTRONICS LLC

VCXO	Date : 02/15/97
Scale : N/A	Tolerance : $\pm 0.005$ Inches
Dimensions : inches	unless noted otherwise

### VCXO - Electrical Specifications :

Frequency Range	: 1 MHz to 250 MHz
Frequency Deviation	: $\pm 200$ ppm min. +ve positive slope *
Frequency Tolerance	: $\pm 0.01\%$ control at 2.5V
Operating temperature range	: $-40^{\circ}\text{C}$ to $+85^{\circ}\text{C}$
Operating voltage	: 5V DC $\pm 10\%$
Supply current	: 75 mA max. depending upon frequency.
Control voltage	: 0.0V to 5.0V
Control voltage input impedance	: 100 k $\Omega$
Rise and fall time	: 15 nS max.
Symmetry	: 50 / 50 $\pm 20\%$

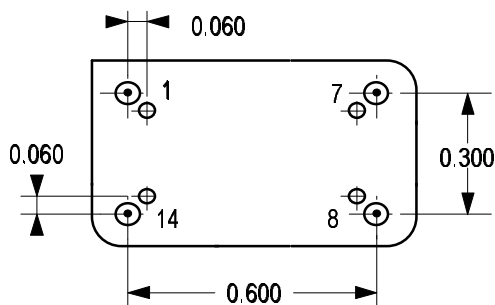
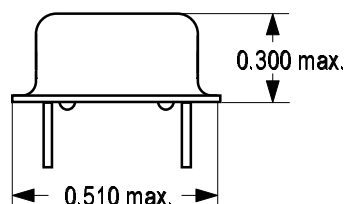
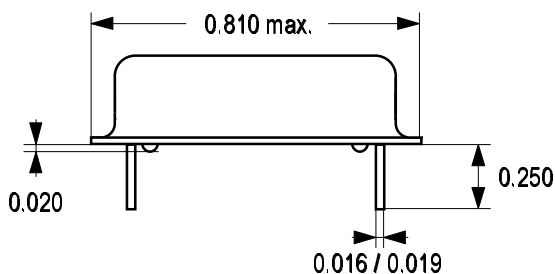
\* Increasing tuning voltage increases frequency.

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#### PIN connections:

- 1 : Frequency control voltage
- 7 : Ground / Case
- 8 : Output
- 14 : Supply voltage

#### KS ELECTRONICS LLC

CRYSTAL FILTERS

Date : 02/15/97

Scale : N/A

Tolerance :  $\pm 0.005$  Inches

Dimensions : inches

unless noted otherwise

### VCO - Electrical Specifications :

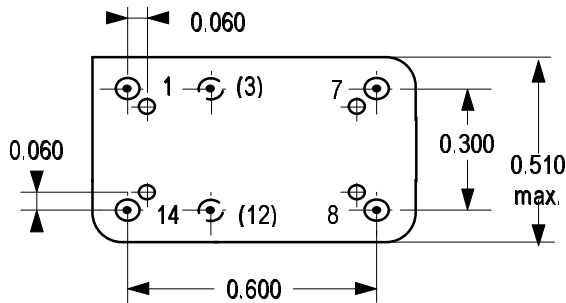
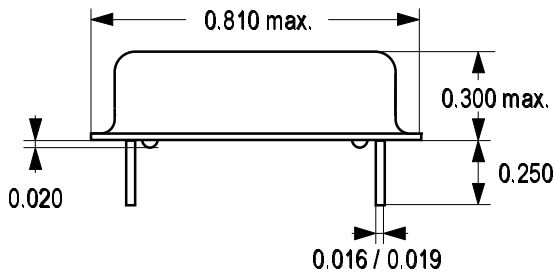
Frequency range	:	25 MHz to 400 MHz
Tuning range	:	Octave tuning
Control voltage	:	1V to 18V
Tuning slope	:	1.9 MHz / V to 12 MHz / V depending upon frequency. +ve positive slope on tuning voltage vs. frequency.
Output	:	+10 dBm min.
Input power	:	+15V @ 25 mA max.
Harmonics	:	-10 dBc min.
Frequency pushing	:	1.5 MHz/ V max. depending upon frequency.
Frequency drift	:	-0.02 MHz / °C max.
Operating temperature	:	-40°C to +85°C
Power flatness	:	$\pm 1.0$ dB
Phase noise	:	100 kHz offset -125 dBc / Hz 1 MHz offset -140 dBc / Hz

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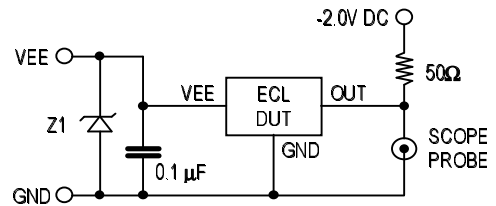
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*Pin outs can be changed as required.*

## Equivalent test load diagram



Z1 is a transient surge suppressor diode should clamp within 20% of the max. rated operating voltage in less than 10 picoseconds.

### Disable or complementary output option:

- 1 : NC / disable / complementary output
- 7 : -5.2V DC
- 8 : Output
- 14 : Case and circuit ground

### Disable or complementary output option:

- 1 : Tuning voltage (option)
- 3 : Tristate control (output will be an ECL low when high)
- 7 : -5.2V DC
- 8 : Output
- 12 : NC / complementary output (option)
- 14 : Case and circuit ground

## KS ELECTRONICS LLC

ECL CLOCK OSCILLATOR

Date : 02/15/97

Scale : N/A

Tolerance : ±0.005 Inches

Dimensions : inches

unless noted otherwise

## ECL CLOCK OSCILLATOR - Electrical Specifications :

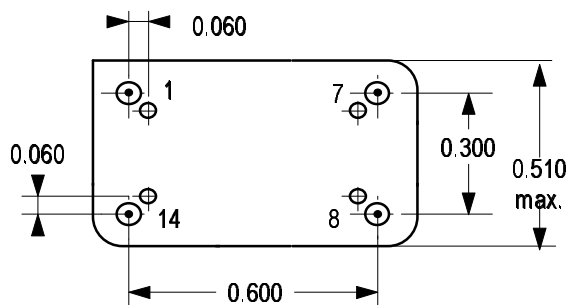
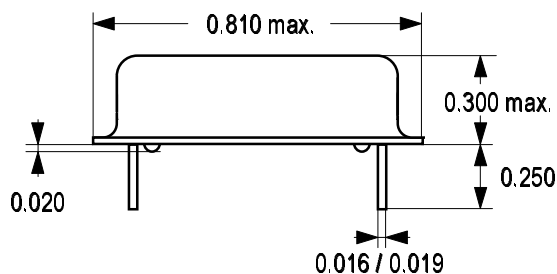
ECL logic type	: 10K / 10 KH
Frequency range	: 4 MHz to 115 MHz / 4 MHz to 200 MHz
Temperature range	: 0°C to +70°C standard.
Frequency stability	: ±100 ppm under all conditions.
Input voltage	: - 5.2V DC ±5%
Output	: 10K ECL / 10 KH ECL
Load	: 50 Ω into -2V DC
Input current	: 100 mA max.
Symmetry	: 50 / 50 ±20% max.
Rise and fall time	: 2 nS / 1 nS typical

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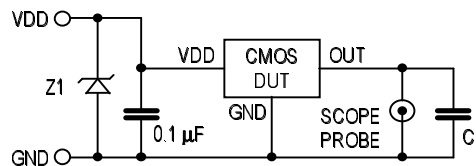
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Equivalent test load diagram



$C_L = 50$  pF (including probe and fixture)

Z1 is a transient surge suppressor diode should clamp within 20% of the max. rated operating voltage in less than 10 picoseconds.

## Pin connections:

- 1 : NC / enable (option) or output
- 7 : Ground / case
- 8 : Output
- 14 : +5V DC

## KS ELECTRONICS LLC

CMOS CLOCK OSCILLATOR	Date : 02/15/97
Scale : N/A	Tolerance : $\pm 0.005$ Inches
Dimensions : inches	unless noted otherwise

## CMOS CLOCK OSCILLATOR - Electrical Specifications :

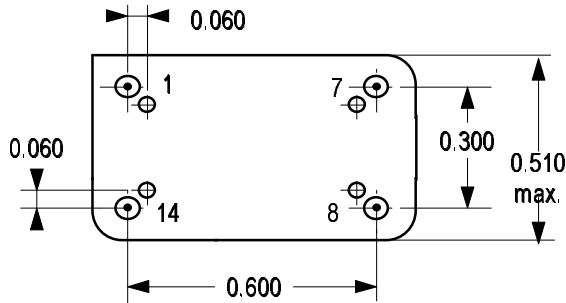
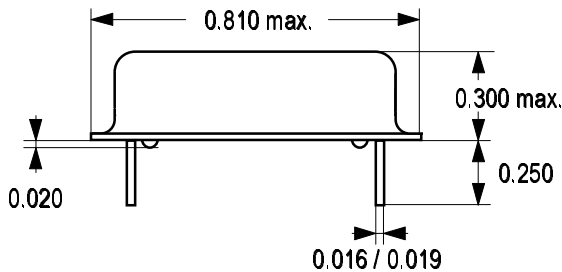
Frequency	: 200 Hz to 50 MHz
Operating temperature	: Type A = ( -40°C to +85°C ) Type B = ( -55°C to +125°C )
Temperature range	: 0°C to +70°C standard
Operating voltage	: 4.50V DC min. to 5.50V DC max.
Maximum supply voltage	: 7.00V DC
Input current vs. frequency	: 1.2 mA / MHz
Output	: High speed CMOS logic output.
Package	: 14 pin DIP compatible.

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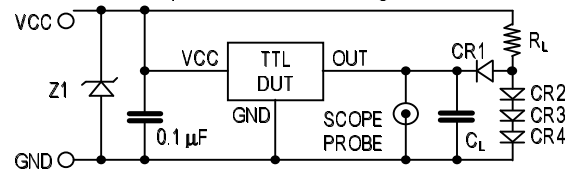
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Equivalent test load diagram



$C_L = 15 \text{ pF}$  (including probe and fixture)

CR1 - CR4 = 1N3064 or equivalent

$R_L = 390\Omega$

Z1 is a transient surge suppressor diode should clamp within 20% of the max. rated operating voltage in less than 10 picoseconds.

## Pin connections:

- 1 : NC / enable (option) or output
- 7 : Ground / case
- 8 : Output
- 14 : +5V DC

## KS ELECTRONICS LLC

TTL CLOCK OSCILLATOR	Date : 02/15/97
Scale : N/A	Tolerance : $\pm 0.005$ Inches
Dimensions : inches	unless noted otherwise

## TTL CLOCK OSCILLATOR - Electrical Specifications :

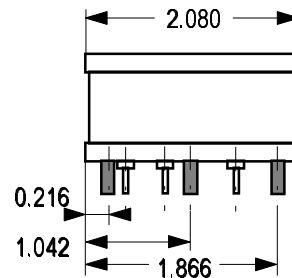
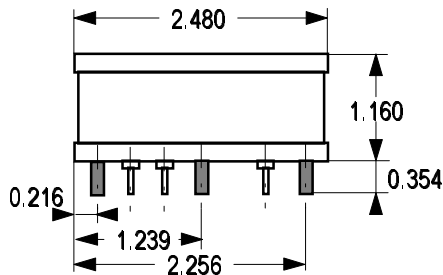
Frequency	: 10 kHz to 100 MHz
Supply voltage	: 5.0V $\pm 10\%$
Operating temperature	: 0°C to +70°C
FAN OUT	: 10 TTL loads
Storage temperature	: -55°C to +125°C
Frequency stability	: $\pm 0.01\%$ max. under all conditions. Other stability available upon request.
Output logic type	: TTL, tristate output available.
Symmetry	: 50 / 50 $\pm 20\%$ max.
Package	: 14 pin DIP compatible, fully hermetically sealed.

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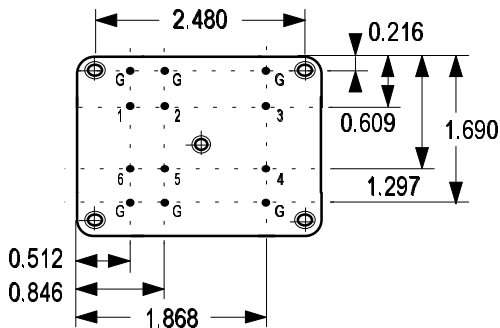
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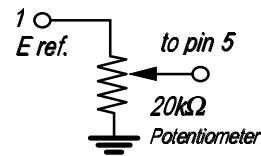
All pins 0.040 inch  $\pm$  0.005 mounting studs M3-7H.



#### PIN connection:

- 1 - E ref. Output
- 2 - DC input
- 3 - Frequency output
- 4 - Double freq. out
- 5 - Freq. adj. Input
- 6 - Not connected
- G - GND 6 places

#### Electronic tuning circuit



#### KS ELECTRONICS LLC

OCXO-5 MHz & 10 MHz

Date : 02/15/97

Scale : N/A

Tolerance :  $\pm$  0.010 Inches

Dimensions : inches

Approved:

### OCXO - 5 MHz & 10 MHz - Electrical Specifications :

Standard frequencies	: 5 MHz and 10 MHz
Frequency stability	: $\pm 5 \times 10^{-8}$ -55°C to +60°C / $\pm 2 \times 10^{-8}$ -10°C to +55°C $\pm 5 \times 10^{-9}$ for 10% of 12V / $\pm 5 \times 10^{-8}$ for 50Ω - 200Ω
Short term stability	: $< 2 \times 10^{-11}$ for 1 s. 5 MHz out. / $< 3 \times 10^{-11}$ for 1 s. 10 MHz out.
Aging rate after	: $< \pm 5 \times 10^{-9}$ per day
24 hours of constant operation	: $< \pm 1.5 \times 10^{-7}$ per year
Output into 50 Ω	: 0 dBm $\pm$ 3.0 dB at 5 MHz / 0 dBm $\pm$ 3.0 dB at 10 MHz
Harmonics	: Better than -30 dBc.
Input power	: +12V $\pm$ 10% / $< 0.55$ W steady state at +25°C $< 0.65$ W steady state at -55°C
Warm up time	: $< \pm 1 \times 10^{-7}$ -55°C $< 7.0$ S min. / $< \pm 1 \times 10^{-7}$ +25°C $< 5.0$ S min. $< \pm 5 \times 10^{-8}$ -55°C $< 8.0$ S min. / $< \pm 5 \times 10^{-8}$ +25°C $< 5.5$ S min. $< \pm 2 \times 10^{-8}$ -55°C $< 12.0$ S min. / $< \pm 2 \times 10^{-8}$ +25°C $< 10.0$ S min.
Phase Noise	: -100 dBc / Hz at 10 Hz offset -120 dBc / Hz at 100 Hz offset -140 dBc / Hz at 1 kHz offset
Frequency adjustment	: Electronic by means of +ve control. Voltage range from +1V to +8V DC settable to $1 \times 10^{-8}$ range for 10 years aging.
Package	: As shown, hermetically sealed.

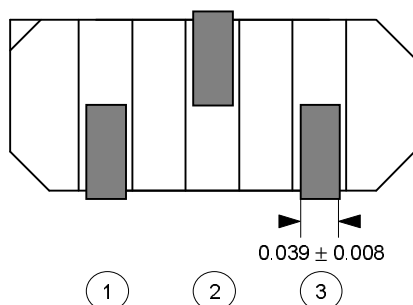
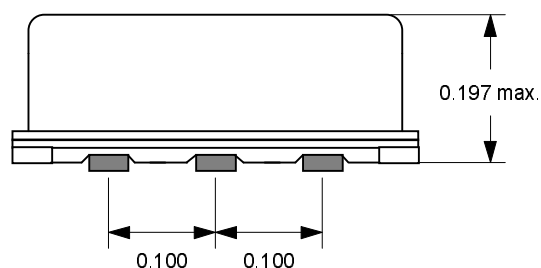
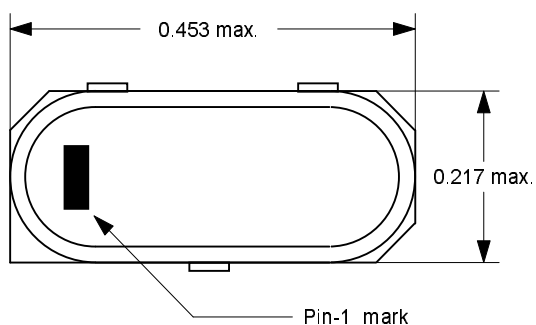


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Pin	Connection
1	VDD
2	GND
3	OUT

## KS ELECTRONICS LLC

SMD mini Clock Oscillator

Date : 4/8/97

Scale : N/A

Tolerance : ±0.005 Inches

Dimensions : inches

unless noted otherwise

### SMD Miniature Crystal Clock Oscillator - Electrical Specifications :

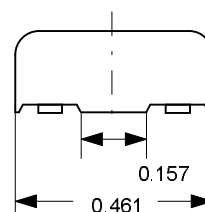
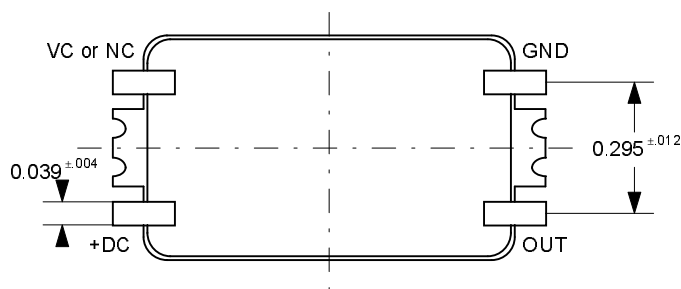
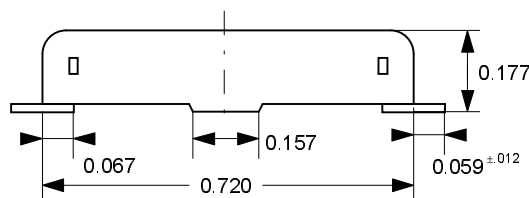
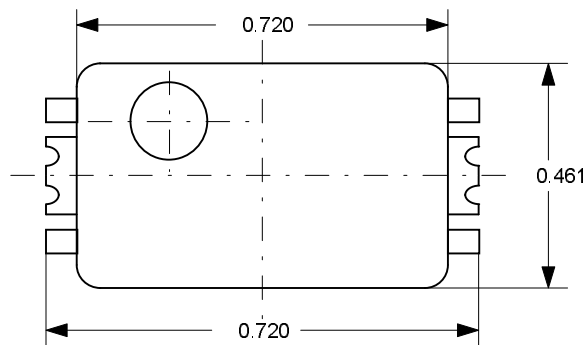
Frequency	:	300 kHz to 80 MHz
Supply voltage	:	5.0V ±10% 50 mA max. 3.0V ±10% 70 mA max.
Operating temperature	:	0°C to +70°C
Storage temperature	:	-40°C to +90°C
Frequency stability	:	± 0.015% max. under all conditions.
Output logic type	:	TTL or CMOS compatible.
Symmetry	:	50 / 50 ±10% max.
Package	:	As shown.

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## KS ELECTRONICS LLC

TCXO SMD Package	Date : 4/8/97
Scale : N/A	Tolerance : ±0.005 Inches
Dimensions : inches	unless noted otherwise

### TCXO SMD Package - Electrical Specifications :

Frequency *	: Up to 20 MHz
Supply voltage	: 5.0V ±10% 3mA max.
Operating temperature	: -30°C to +80°C
Storage temperature	: -40°C to +90°C
Frequency stability	: ± 3 ppm max. Other stability available upon request.
Package	: SMD as shown.
Mechanical Frequency Adj.	: Internal Trimmer ±3 ppm min.
Output	: 1V Peak to Peak min. into 10kΩ // 10pF.

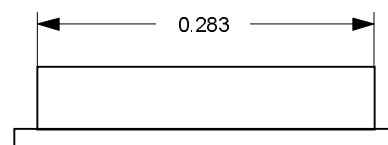
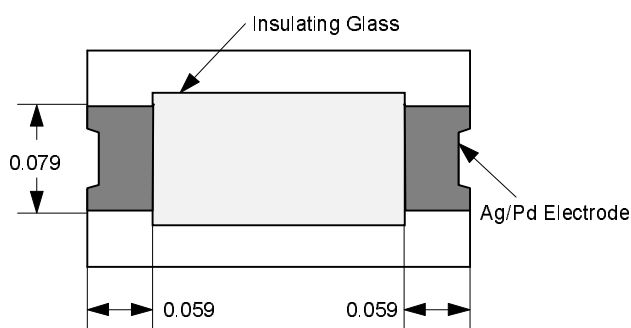
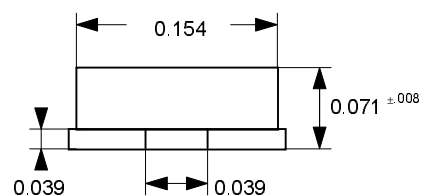
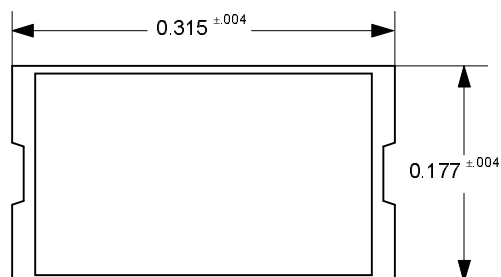
* Standard Frequencies	:	9.6 MHz	10 MHz	10.24 MHz
	:	12.0 MHz	12.8 MHz	15.36 MHz

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## KS ELECTRONICS LLC

SMD Quartz Crystal Units

Date : 4/8/97

Scale : N/A

Tolerance : ±0.005 Inches

Dimensions : inches

unless noted otherwise

### SMD Quartz Crystal Units - Electrical Specifications :

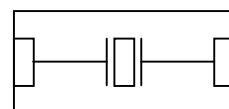
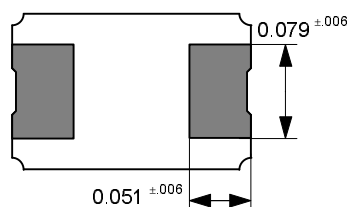
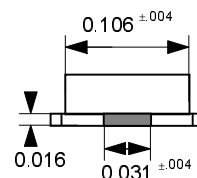
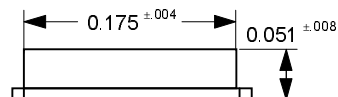
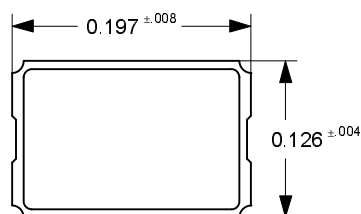
Frequency	:	Fundamental up to 40 MHz. 3 <sup>rd</sup> overtone up to 90 MHz.
Room temp. cal. tol.	:	±100 ppm max.
Operating temperature	:	-10°C to +60°C
Resistance	:	Up to 12 MHz 100Ω 12 - 14 MHz 80Ω 14 - 40 MHz 60Ω
Frequency stability (Over operating temperature)	:	± 0.01% max. under all conditions from <u>room</u> setting. Other stability available upon request.
Shunt capacity	:	7 pF max.
Package	:	As shown above.

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## KS ELECTRONICS LLC

SMD Quartz Crystal Units	Date : 4/8/97
Scale : N/A	Tolerance : ±0.005 Inches
Dimensions : inches	unless noted otherwise

### **SMD Quartz Crystal Units - Electrical Specifications :**

Frequency	:	Up to 45 MHz in fundamental mode.
Frequency Tolerance	:	±100 ppm max.
Operating temperature	:	-10°C to +60°C
Frequency stability (over operating temperature)	:	± 100 ppm max. from <b>room</b> setting.
Resistance	:	Up to 25 MHz 150Ω 25 - 80 MHz 80Ω
Shunt capacity	:	7 pF max.
Package	:	As shown above.

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**Announces a new product release .....**

***NEW***

## **WIDE BAND VCXO**

***Further technical information will be available soon !***

### ***Wide Band VCXO - Electrical Specifications :***

<i>Frequencies up to</i>	:	400 MHz
<i>Tuning voltage</i>	:	0 $\pm$ 5.0 Volts
<i>Stability over operating temperature</i>	:	$\pm$ 5 ppm from -20°C to +70°C
<i>Output</i>	:	0.0 dBm min. into 50 $\Omega$
<i>Supply voltage</i>	:	+15V @ 50 mA max.
<i>Minimum pull range</i>	:	$\pm$ 1000 ppm min. linearity $\pm$ 10% max.

***-ve slope standard***

***+ve slope available. Please consult our technical staff.***

**Call for specific requirements ! ☎ (602) 971-3301 FAX (602) 867-7250 Rev.2.54 Page 21**

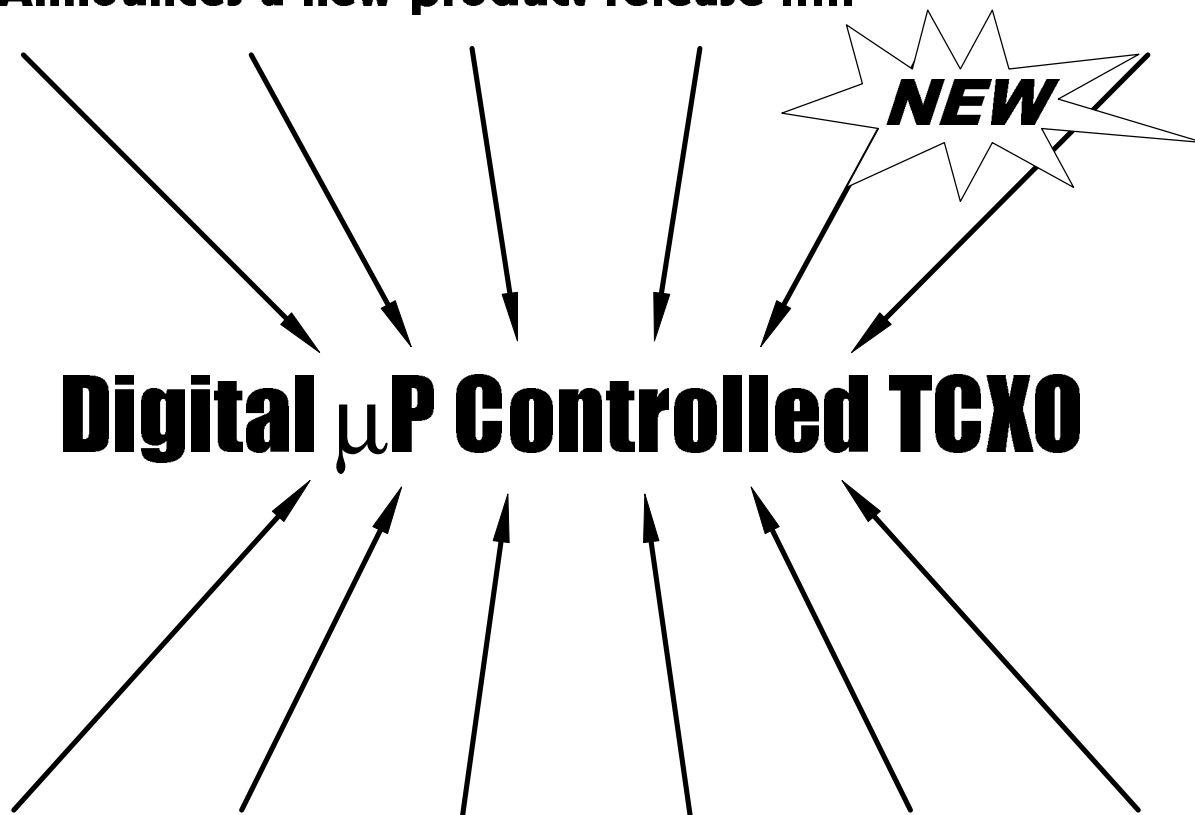
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**Announces a new product release .....**



***Further technical information will be available soon !***

## **Digital $\mu$ P Controlled DC-TCXO - Electrical Specifications :**

<i>Frequency</i>	:	1 kHz to 250 MHz $\pm 0.5$ ppm max. at 25°C
<i>Stability over temperature</i>	:	$\pm 0.1$ ppm from room temperature setting.
<i>Operating temperature</i>	:	-30°C to +85°C
<i>Output</i>	:	TTL / HCMOS / sinewave (0.0 dBm)
<i>Spurious / harmonics</i>	:	-20.0 dBc min. where applicable.
<i>Input power (<math>\pm 10\%</math>)</i>	:	+5.0V for TTL / HCMOS +12V for sinewave
<i>Input current</i>	:	100 mA max. depending upon frequency.
<i>Aging</i>	:	$\pm 1$ ppm / year
<i>Adjustment</i>	:	External mechanical adjustment can be provided. $\pm 10$ ppm min. range.

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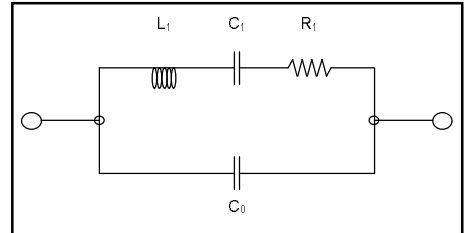
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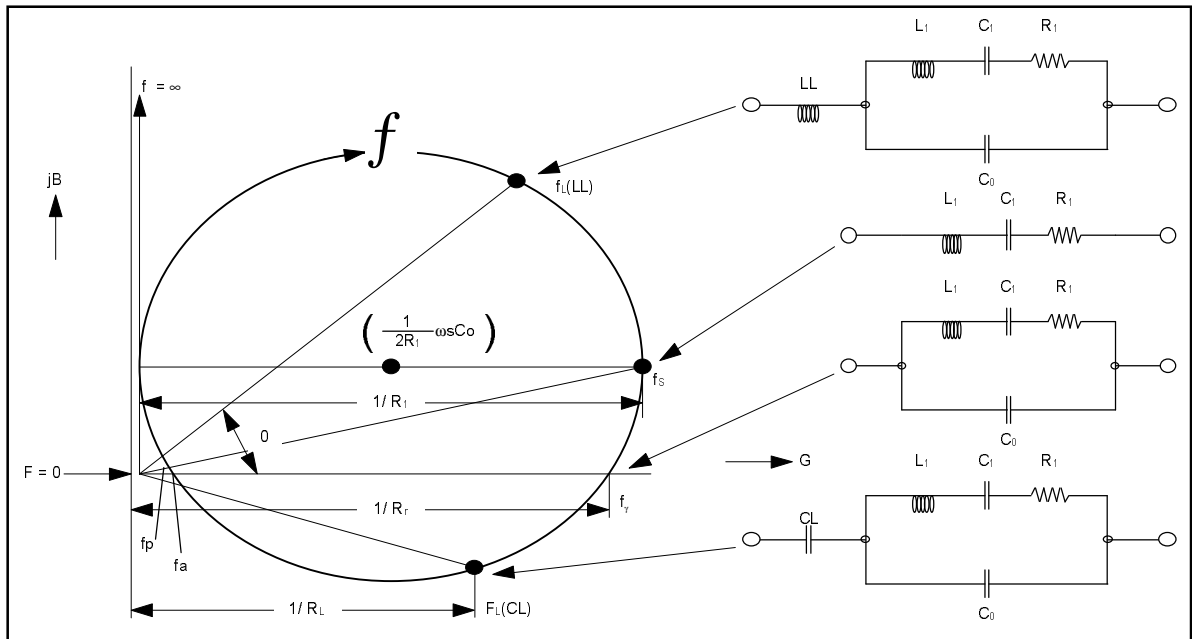
## **AT-cut Crystals**

### ***Equivalent Circuit Parameters***

As shown, near the resonance frequency, the equivalent electrical circuit of a crystal unit is represented by motional inductance ( $L_1$ ), which represents the mechanical vibration of the unit, motional capacitance ( $C_1$ ), series resistance ( $R_1$ ), in series circuit and a shunt capacitance ( $C_0$ ) which adds the stray capacitance of the holder to the static capacitance between the electrodes in parallel with this. In the picture down is shown the admittance locus of a crystal unit. In actual measurement, the low frequency (resonance frequency **fr**), resonance resistance **Rr**, and high frequency (anti resonance frequency **fa**) at which the susceptance (in admittance locus) or reactance (in impedance locus) of the crystal unit becomes zero can be easily measured. Since the **Q** of a crystal unit is higher than  $10^4$ , it can be used even if  $f_s \neq f_r$ ,  $R_1 \neq R_r$ ;  $f_p \neq f_a$  are assumed. Moreover, when  $f_r = f_a$  or  $M \leq 2$ , the unit becomes capacitive ( $B \geq 0$ ) and a parallel resonance oscillator will not oscillate.



fs	=	$1 / \{2\pi \sqrt{L_1 \cdot C_1}\}$
fp	=	$1 / \{2\pi \sqrt{L_1 \cdot C_1 \cdot C_0 / (C_1 + C_0)}\}$
	=	$1 / \{1 + 1 / (2\gamma)\}$
$\gamma$	=	$C_0 / C_1$
Q	=	$2\pi \cdot fs \cdot L_1 / R_1$
	=	$1 / (2\pi \cdot fs \cdot C_1 \cdot R_1)$
M	=	$C_1 / C_0 = 1 / (2\pi \cdot fs \cdot C_1 \cdot R_1)$



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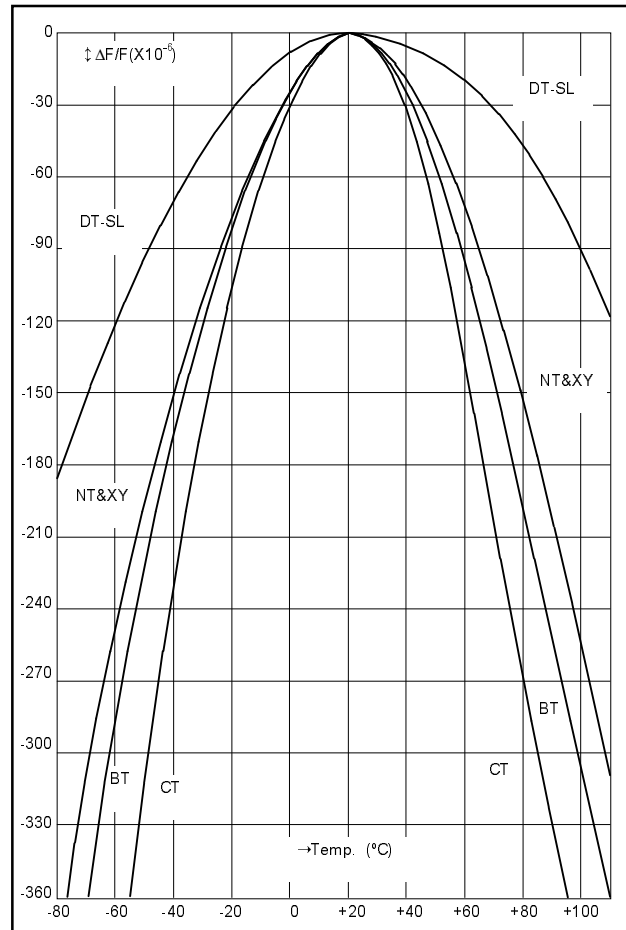
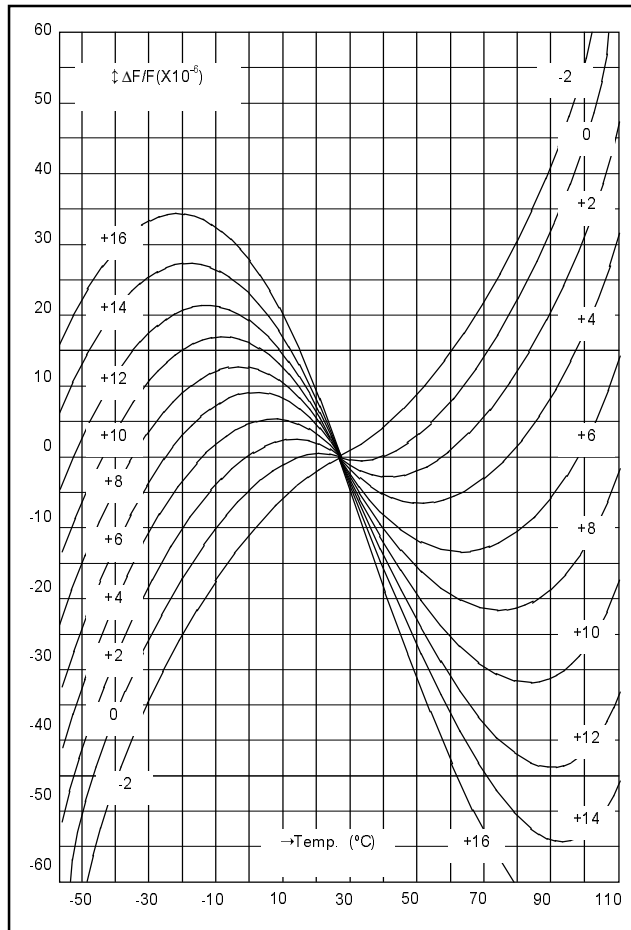
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## **AT-cut Crystals**

### **Typical Freq. Vs. Temp. Curves Various cut of Crystal**





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## **SC-cut Crystals**

### **SC-CUT**

In the family of doubly rotated AT cuts which includes the IT and FC most widely known is the SC (Stress Compensated) cut.

The main advantages of these resonators, in particular the SC type, over the commonly used singly rotated AT cut are:

1. A reduced amplitude-frequency response which allows an improved signal to noise ratio.
2. A superior thermal transient characteristic resulting in improved short term stability and faster warm up times during oven operation.
3. Improved frequency-temperature stability during oven operation at or near the inflection temperature.
4. A higher  $C_0 / C_1$  ratio resulting in reduced sensitivity to circuit component changes.

It should particularly be noted that where the AT has an inflection point in the area of 25°C to 30°C depending on design and frequency (see theoretical family of Curves on previous page) the FC will be in the area of 45°C to 55°C with the IT 70°C to 80°C and the SC 85°C to 95°C.

### **SWEPT QUARTZ**

It has been determined that quartz crystals can be adversely affected when exposed to radiation as encountered in nuclear or deep space environments. It is theorized, that impurities, inherent in the raw material, causes changes in the lattice structure of the quartz when subjected to ionizing radiation sufficient to effect a frequency shift. In order to "harden" it against this effect, the quartz is subjected to a sweeping process that is basically an electrolytic reaction in which positively charged impurity ions such as sodium lithium are driven or "swept" from the bar under conditions of an intense electrical field and high temperature. As swept quartz is much more expensive to buy and process than regular quartz, it should only be specified when absolutely necessary.

### **PHASE NOISE: SC-CUT CRYSTALS**

We have been designing crystals to minimize PHASE NOISE, for many years. We have an on going program to further improve our product in this area, including work with SC-cut crystals. SC-cut crystals are also known as D.R.A.T. (Doubly Rotated AT) crystals .

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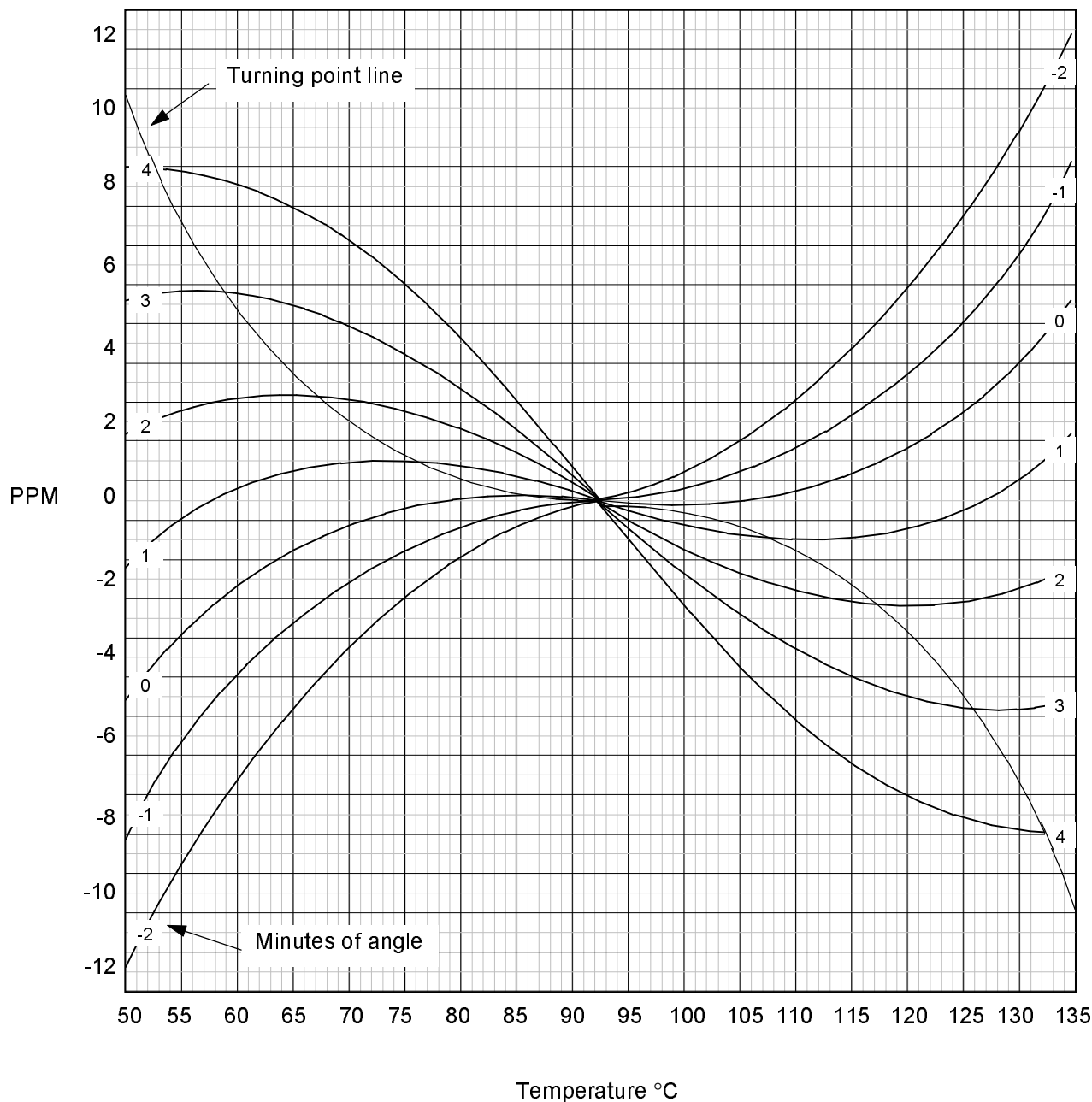
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## **SC-cut Crystals**

### **SC-CUT Frequency-Temperature Curves Theoretical**



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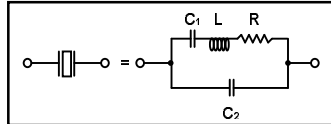
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## Crystal Formulas

- Crystal equations.



- Series resonance ( $F_0$ ).

$$F_0 = \frac{1}{2\pi \sqrt{LC_1}}$$

- Parallel resonance ( $F_p$ ) reactance ( $X$ ).

$$F_p = \frac{1}{2\pi \sqrt{LC_e}} \quad C_e = \frac{C_1 C_0}{C_1 + C_0}$$

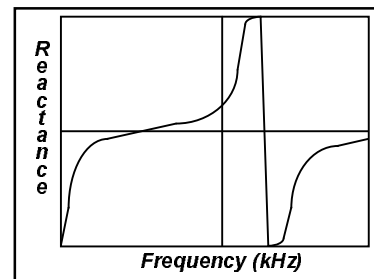
$$X = \frac{(\omega^2 - \omega_b^2)}{j\omega C_{eq} (\omega^2 - \omega_p^2)}$$

- Series resonant frequency of the entire branch when capacitor ( $C_L$ ) is placed in series with the crystal.

$$F_p = F_0 \sqrt{1 + \frac{C_1}{C_0 + C_L}}$$

- Reactance of the branch when a capacitor is placed in series with the crystal.

$$X = \frac{(\omega^2 - \omega_b^2)}{j\omega C_0 (\omega^2 - \omega_p^2)} \quad C_{eq} = \frac{C_1 C_0}{C_1 + C_0}$$



- Series RC to parallel RC transformation (strictly valid only in the vicinity of  $\omega_0$ ).

$$Q = \frac{1}{\omega_0 R_s C_s} = \omega_0 R_p C_p$$

$$R_s = \frac{R_p}{Q^2 + 1} \quad R_p = R_s (Q^2 + 1)$$

$$C_s = C_p \left(1 + \frac{1}{Q^2}\right) \quad C_p = \frac{C_s}{\left(1 + \frac{1}{Q^2}\right)}$$

- Impedance transformation, high pass type. A low pass type of transformation may be realized by interchanging the inductor and capacitor.

$$C = \frac{1}{\omega_0 \sqrt{R_1 R_2}} \quad L = \frac{\sqrt{R_1 R_2}}{\omega_0}$$

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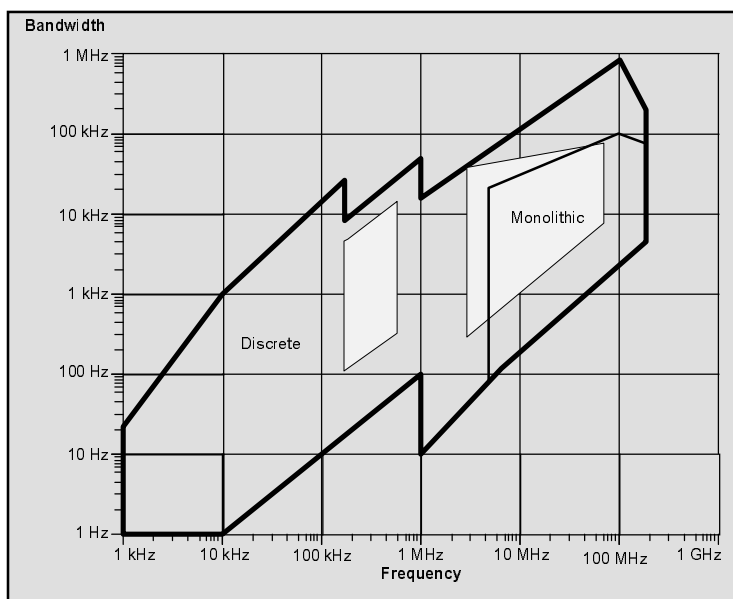
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## Crystal Filters

### Best Operating Regions

This chart gives the regions where crystal filters can be built. The "Discrete Filter" region shows where filters can be built using individual crystals, capacitors, coils, transformers, and resistors. The "Monolithic" region defines where filters, that employ two or more resonators per individual crystal unit (plus some other discrete components), can be manufactured.



The difficulty increases as the edge of the chart is approached and some filter types cannot be realized at or near the edge of the chart. Filters which fall in the two highlighted regions will be the most producible and all approximation types can be realized within these regions

### **Attenuation (A)**

The attenuation of a filter is the relative output level at any frequency. The zero reference value is taken either as the point of minimum attenuation, or the value at a defined frequency point ( $F_{ref}$ ). Attenuation is generally expressed in dB.

### **Bandwidth (BW)**

The bandwidth of a filter at x dB is the difference between the upper frequency and the lower frequency at the x dB level.

$$BW_x = F_{xH} - F_{xL}$$

### **Bandwidth Ratio (BWr)**

The bandwidth ratio of the passband bandwidth to the center frequency.

$$BWr = \frac{BW_x}{F_o}$$

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## Crystal Filters

### Center Frequency ( $F_o$ )

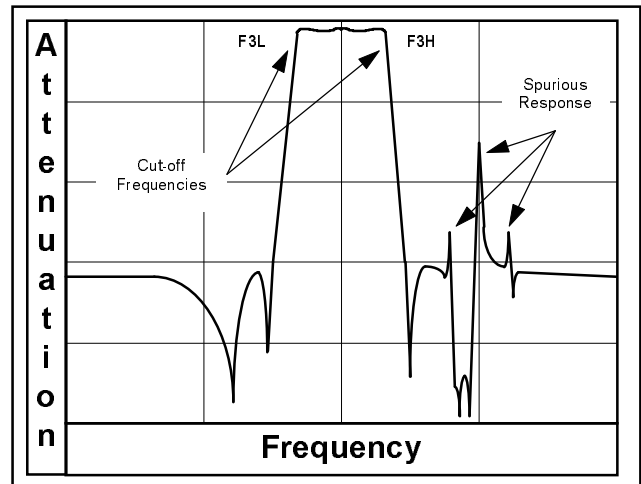
Center frequency is defined as the arithmetic mean of the 3 dB points. For wide bandwidth filters the geometric mean of the 3 dB points may be substituted.

$$F_o = \frac{F_{3H} + F_{3L}}{2.0}$$

$$F_o = \sqrt{F_{3H} \cdot F_{3L}}$$

### Cut-Off Frequency

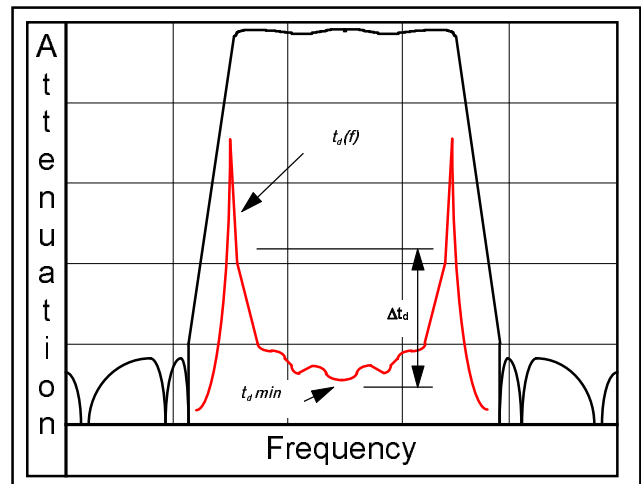
Either of the two frequencies defining the edges of the passband. For example  $F_{3L}$  and  $F_{3H}$ , read as "Frequency of the 3 dB point" on the High (Low) side of the center frequency.



### Differential Group Delay ( $\Delta t_d$ )

The differential group delay is the difference between the group delay at any frequency to the minimum group delay value in the passband.

$$\Delta t_d = t_d(f) - t_{d \min.}$$



### Discriminators

Discriminators are similar to filters because they are also frequency selective networks. However, they produce an output DC signal that is proportional to the input frequency.

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## Crystal Filters

### Group Delay ( $t_d$ )

The group delay (also called time delay or envelope delay) is the derivative of the phase of the transfer function with respect to the frequency. The negative sign is used to force the time to be a positive number. If the inverse of the transfer function is used the negative sign should be eliminated.

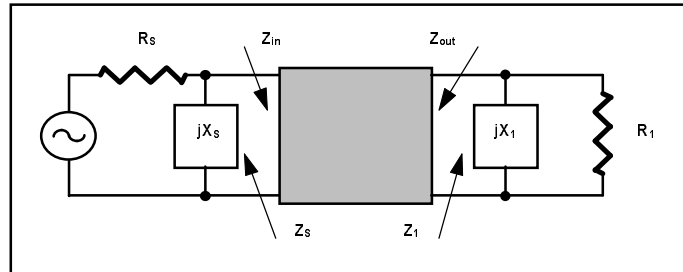
$$t_d = - \frac{d\Phi}{d\omega}$$

It is approximated by:

$$t_d = - \frac{\Delta\Phi \text{ (Deg.)}}{360 \Delta F \text{ (Hz)}} \text{ (Seconds)}$$

### Input Impedance ( $Z_{in}$ )

Input impedance is the impedance looking into the input of the filter.



### Insertion loss (IL)

Insertion loss is the ratio of the power delivered to the load, with the filter removed from the test circuit, to the power delivered to the load, with the filter installed. It is measuring at the frequency where maximum transmission occurs, and is expressed in dB.

### Intermodulation Distortion (IM)

Intermodulation distortion is a measure of additional frequency components generated within the filter, caused by the nonlinear interaction of two or more input signals. Third order products are the most common problem in crystal filters.

### Intercept points

In order to facilitate comparison and to normalize which the fundamental carrier frequencies and the IM product would have equal amplitudes. The equation

$$I_n = \frac{S}{N-1} + P$$

which defines it is where  $I_n$  is the Nth order intercept point in dBm, S is the relative suppression from the carriers in dB, N is the order of the intermodulation product, and P is the power level of the carrier tones in dBm.

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## **Crystal Filters**

### **Load Impedance ( $Z_L$ )**

Load impedance is the impedance, both real and reactive, of the network that is connected into the output of the filter.

### **Output Impedance ( $Z_{out}$ )**

The output impedance is the impedance looking into the output terminals of the filter.

### **Overshoot**

When a driving signal is suddenly applied to a filter, the output will gradually build up and sometimes exceed its steady state value. This is the overshoot response of the filter.

### **Passband ( $BW_x$ )**

The passband of a filter is the bandwidth of the filter measured at low attenuation levels (where x represents the level) and is usually 6 dB or less.

### **Percent Bandwidth ( $\Delta$ )**

The percent bandwidth is the bandwidth ratio expressed as a percentage.

$$\Delta = 100BW_r = 100 \frac{BW_x}{F_o}$$

### **Phase Linearity ( $\Delta\Phi$ )**

The phase linearity is the deviation of the insertion phase of the filter ( $\Phi$ ) from the "best straight line" fit over a specified frequency range, usually within the passband.

$$\Delta\Phi = \Phi - \Phi_{s1}$$
$$\Phi_{s1} = \mu F + b$$

The coefficients, m and b, can be determined using any practical means, from a mathematical "least squares fit", to an empirical fit using available test equipment.

### **Poles and Zeros**

The poles and zeros of the transfer function define locations of singularities within the s-plane and are used as a measure of the complexity of the network. Except for some wide band filters, one crystal is required for each pole in the network. Thus, a six pole network requires six crystals.

### **Frequency reference ( $F_{ref}$ )**

The reference frequency is any defined frequency. It is used only where its important to system performance.

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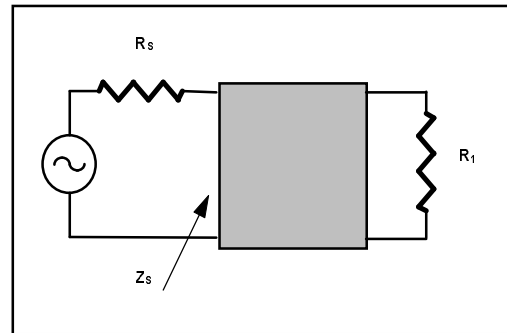
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## Crystal Filters

### Reflection Coefficient ( $\rho$ )

The Reflection coefficient is the coefficient to determine the power is reflected by a filter. When operating in a stopband region  $Z$  is not equal to  $R$ , so some or all of the power will be reflected back, and dissipated in the source resistor. Since  $Z$  is a positive real function, the magnitude of  $\rho$  is always less or equal to unity and can reach zero only when  $Z$  and  $R$  are identical. When  $Z$  equals either zero infinity  $\rho = 1$  and the worst possible match is archived where all of the power is reflected back and dissipated in the source resistor.



$$\rho = \frac{Z - R}{Z + R}$$

### Return Loss ( $A_e$ )

The return loss, is the reflected power ( $A_e$ ) also called echo attenuation and is always expressed in dB. The power transferred to the load ( $A_t$ ) is the difference between the maximum available and the reflected power. Within the passband,  $\rho$  will be very small or zero and its maximum value will establish the maximum passband ripple.

$$A_t = -10 \log(1 - |\rho|^2)$$
$$A_p = -10 \log(1 - |\rho_{\max}|^2)$$

### Ringling

Ringling is the response of the decay of the output signal from a filter when the driving signal is suddenly removed.

### Roll-Off

Roll-off is a relative comparison of the rate at which the attenuation at the edges of the passband.



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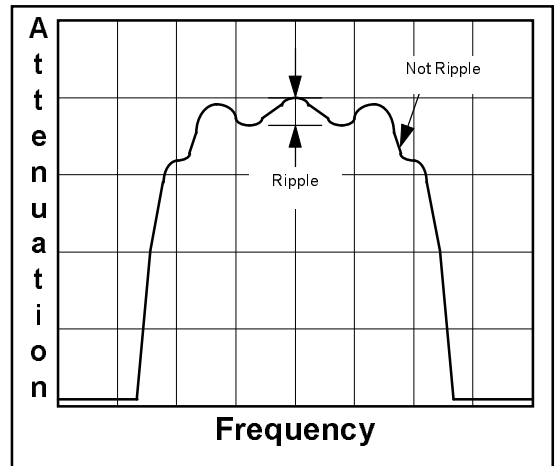
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## Crystal Filters

### Ripple (Ap)

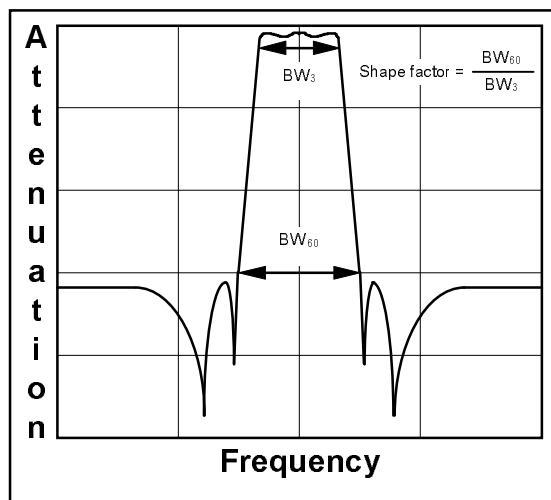
Ripple is defined as the difference in attenuation between the highest peak and the lowest valley within the passband. It is measured in dB. This can be a confusing specification and it should be used with caution. Ripple is actually a design parameter and should be not used to specify passband flatness.



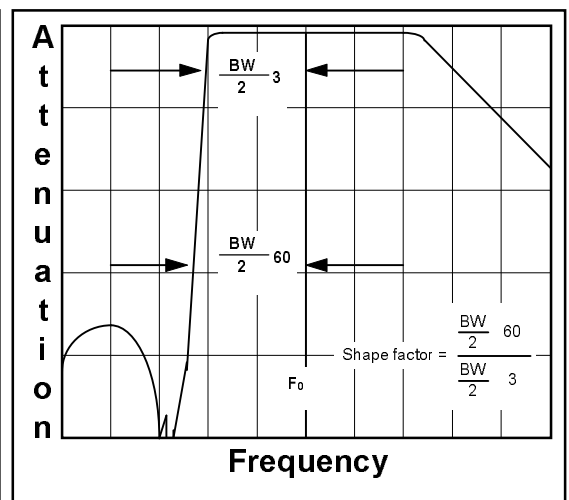
### Shape Factor ( $SF_{y/x}$ )

Shape factor is the ratio of the stopband bandwidth (y) to the passband bandwidth (x), x and y can be any number but usually they are 60 dB and 3 dB, respectively.

#### Symmetrical filter



#### Asymmetrical filter



### Source Impedance ( $Z_s$ )

Source impedance is the impedance, both real and reactive, of the network that is connected to the input terminals of the filter.

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## Crystal Filters

### Spurious Responses

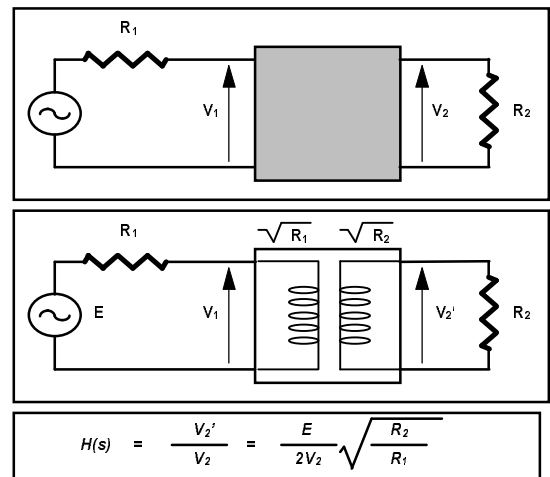
Spurious responses are produced by unwanted vibrational modes in the crystals. Every filter parameter including phase, amplitude and delay can be moderately to severely distorted by them. They are generally located on the high frequency side of the passband and, in the wideband filters, they can occur even within the passband.

### Stopband(s)

The stopband(s) of a filter define the range of frequencies and the attenuation level(s) over which the attenuation value must be maintained.

### Transfer Functions (H(s))

The transfer function is the mathematical relation between the maximum voltage available ( $V_2'$ ) to the actual voltage transferred to the load at any frequency. The maximum voltage available will be the transformed value  $V_2'$ .  $|H(j\omega)|^2$  is the ratio of the maximum power available from the generator to the actual power in the load. The synthesis of the filter is based upon this function.



### Transition Region

The transition regions are the frequency bands where the attenuation changes from the passband to the stopband.

### Ultimate Attenuation

Ultimate attenuation is the vague specification that must not be used. It is ambiguous because it does not specify the range over which the attenuation must be met. A clear way to specify it is to require the needed attenuation from a low frequency, say DC, to the lower stopband edge, and from the upper stopband edge to 100 MHz (or whatever the required upper frequency limit may be).

### VSWR

Is the **V**oltage of the **S**tanding **W**ave **R**atio.

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## Crystal Filters Formulas

- Total phase shift across the passband.
- Average time delay in the passband (BW).
- Estimate of the natural impedance of the filter ( $R_0$ ).

$$\Delta\theta = N \cdot 90^\circ$$

$$td = \frac{\Delta\theta}{360 BW}$$

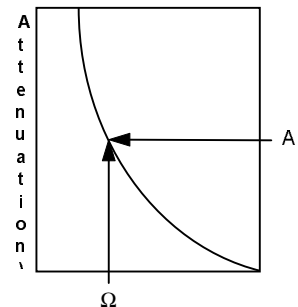
$$R_0 = \frac{20BW \text{ (in Hz)}}{F^2_0 \text{ (in MHz)}}$$

- Normalized frequency ( $\Omega$ ) for an "N" pole, Butterworth filter at any attenuation level "A".
- Normalized frequency ( $\Omega$ ) for an "N" pole, " $A_p$ " ripple Chebyshev filter at any attenuation level "A". This is only valid for attenuation levels equal or greater than the ripple value.

$$1.0\Omega = [10^{A/10}]^{1/2N}$$

$$\Omega = \left\{ \frac{\text{ACOSH}(\theta)}{N} \right\}$$

$$\epsilon = \sqrt{\frac{(10^{A/10} - 1)}{(10^{A_p/10} - 1)}}$$



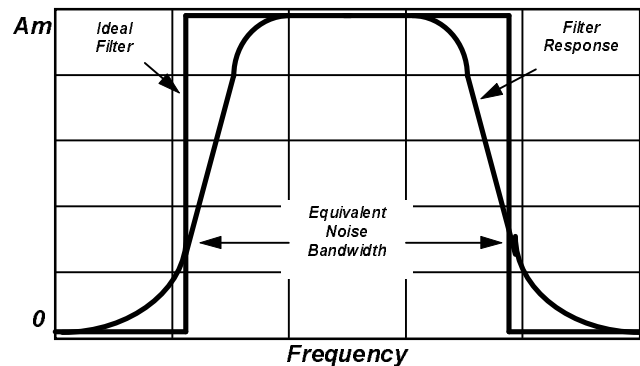
- Best possible return loss for a filter with coil losses  $R_p$  and natural impedance  $R_0$ .

$$A_e = -20 \cdot \text{LOG}(R_0 / R_p)$$

- Equivalent noise bandwidth ( $B_N$ ):  
The equivalent bandwidth is the bandwidth of an ideal filter which would pass the same amount of white noise as the filter being tested.  $\Delta F$  is the frequency step size between  $\omega_i$  and  $\omega_{i+1}$ . The equivalent noise bandwidth is primarily controlled by the passband. Values attenuated by 40 dB or more have only a small influence on it.

$$BN = \int_0^\infty \frac{|H(j\omega)|^2}{A_m^2} dF$$

$$\cong \frac{1}{A_m^2} \sum_{F_{60L}}^{F_{60H}} \frac{|H(j\omega)|^2 + |H(j\omega_{i+1})|^2}{2} \Delta F$$



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## **TCXO**

### ***What is a TCXO?***

A TCXO (Temperature Compensated Crystal Oscillator) typically consists of a precision quartz crystal, a temperature compensation network, an oscillator circuit and a variety of buffer and / or output stages determined by the output requirement. The temperature compensation network is used to sense the ambient temperature and pull the crystal frequency in a manner that reduces the 'frequency vs. temperature' effect on the quartz crystal. Because each crystal has a temperature characteristic that is unique as a fingerprint, KS-ELECTRONICS uses a computer generated network that is tailor made for each individual crystal. The form and configuration of the temperature compensation network will vary greatly depending on requirements such as input voltage, temperature range and temperature stability.

### ***When to use a TCXO?***

A TCXO is generally needed when overall stability requirements fall between those of a clock oscillator on the low end and an ovenized oscillator on the high end. Also, the long term aging effects of a TCXO are better than those of most clock oscillators.

### ***Advantages of a TCXO***

***Tighter frequency vs. temperature stability*** than a clock oscillator.

Typically  $\pm 0.2$  ppm to  $\pm 5$  ppm.

***Improving aging*** with respect to a clock oscillator.

Typically  $\pm 1$  ppm per year,  $\pm 5$  ppm for 10 years.

***Lower power consumption*** than a OCXO.

Typically 10 mW to 50 mW on a +5V DC TCXO and up to 150 mW depending on input voltages and output requirements.

***Smaller package*** volume than an OCXO.

Typically from 0.125 cubic inches to 2 cubic inches.

### ***Disadvantages of a TCXO***

***Limited maximum frequency vs. temperature stability.***

Quartz crystal hysteresis and perturbations limit how well a particular crystal can be compensated. In most cases the best practical limit is about  $\pm 0.2$  ppm over a  $0^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$  temperature range, but better stability can be achieved under special conditions.

***Higher cost than a clock oscillator.***

***Larger package size than a clock oscillator.***

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## **TCXO**

### **Specifying a TCXO**

TCXO's found in the catalog offer the lowest price and shortest lead times. For some special customer requirements, from simple modifications of a standard catalog model specification, to custom designs, customer source control drawings are required. At KS ELECTRONICS we have a broad range of experience in manufacturing custom TCXO's for applications ranging from low cost models for the telecommunication industry, to precision, high reliability models for military and space.

#### **• Acceleration sensitivity**

Acceleration sensitivity (also known as G- sensitivity) is defined as the frequency shift caused by subjecting a quartz crystal to a constant acceleration. This acceleration is most commonly in the form of sinusoidal or random vibration. As the oscillator is vibrated, the quartz crystal vibrates and generates FM sidebands of the RF output that are the same frequency as the vibration frequency. The amplitude of the sidebands are a direct result of the crystal's acceleration sensitivity. The higher the sensitivity, the higher the sidebands amplitude. Since the vibrating frequency range is generally  $\leq 2000$  Hz, these sidebands can be much higher in amplitude than the oscillator phase noise. Therefore, in certain situations it may be necessary to specify a "phase noise during vibration" specification. KS ELECTRONICS has developed TCXO's with low acceleration sensitivity crystals to minimize these effects and will help you develop a specification to meet your requirements. Because there are numerous cost / performance tradeoffs with respect to package size, temperature stability, aging, input voltage, etc. KS ELECTRONICS recommends that you contact one of our engineers to discuss your requirements - if possible at the initial design stage of your project. By knowing your application and requirements KS ELECTRONICS can help you develop the right combinations of specifications to provide the best overall price / performance tradeoffs.

#### **• Aging**

In clock oscillators with moderate temperature stability, aging is usually of little consequence. However, in highly temperature stable TCXO's, crystal aging becomes a significant factor in the oscillators overall frequency error. Therefore, TCXO's employ specially processed crystals in evacuated glass or coldweld holders. Many TCXO specifications both moderate and long term aging requirements such as  $1 \cdot 10^{-8}$  per day and  $1 \cdot 10^{-6}$  per year. The latter actually has more meaning for a TCXO because the temperature sensitivity of the device makes it almost impossible to measure  $1 \cdot 10^{-8}$  per day aging except under constant environmental conditions; the small day to day changes in even laboratory ambient temperatures will cause greater frequency shifts than those resulting from crystal aging over short time periods.

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## TCXO

### • Characteristics of frequency vs. load capacitance

For many applications there are requirements to pull the crystal frequency by using a load reactive element. This may be necessary in order to trim out the manufacturing tolerance or in phase locked loop and frequency modulation applications. In most applications the load reactive element is capacitive and therefore only this case is now considered.

The fractional difference in frequency between the load resonance frequency ( $f_L$ ) and the resonance frequency ( $f_r$ ) is known as the load resonance frequency offset (**L.O.**)

$$\text{L.O.} = \frac{\Delta f C_L}{f_r} = \frac{f_L - f_r}{f_r} \cong \frac{C_1 \times 10^6}{2(C_0 + C_L)} \quad (\text{ppm})$$

$(C_L, C_0, C_1 \text{ are in pF})$

In many applications a variable capacitor (trimmer) is used as the load reactive element to adjust the frequency.

The fractional frequency range available between specified values of these load reactive element is called the pulling range (**P.R.**)

$$\text{P.R.} = \frac{F_{L1} - F_{L2}}{f_r} \cong \frac{C_1 (C_{L2} - C_{L1}) \times 10^6}{2(C_0 + C_{L1})(C_0 - C_{L2})} \quad (\text{ppm})$$

$(C_0, C_1, C_{L1}, C_{L2} \text{ are in pF})$

A useful parameter to the design engineer is the pulling sensitivity (**S**) at a specified value of load capacitance.

It is defined as the incremental fractional frequency change for an incremental change in the load capacity.

It is normally expressed in  $10^{-6} / \text{pF}$ .

$$\text{S} = \frac{-\delta(\text{L.O.})}{\delta C_L} \cong - \frac{C_1 \times 10^6}{2(C_0 + C_L)^2} \quad (\text{ppm/pF})$$

$(C_L, C_0, C_1 \text{ are in pF})$

The equivalent circuit of the crystal has one other important parameter this is  $R_1$ , the motional resistance. This parameter controls the Q of the crystal unit and will define the level of oscillation in any maintaining circuit. The load resonance resistance for a given crystal unit depends upon the load capacitance with which that unit is intended to operate. The crystal manufacturers have equipment to measure this quantities. The frequency of oscillation is the same in either a series or a parallel connection of the load capacitance. If the external capacitance is designed, the load resonance resistance ( **$R_L$** ) may be calculated as shown.

$$R_L = R_1 \left( 1 + \frac{C_0}{C_L} \right)^2 \Omega$$

$(C_L, C_0 \text{ are in pF})$

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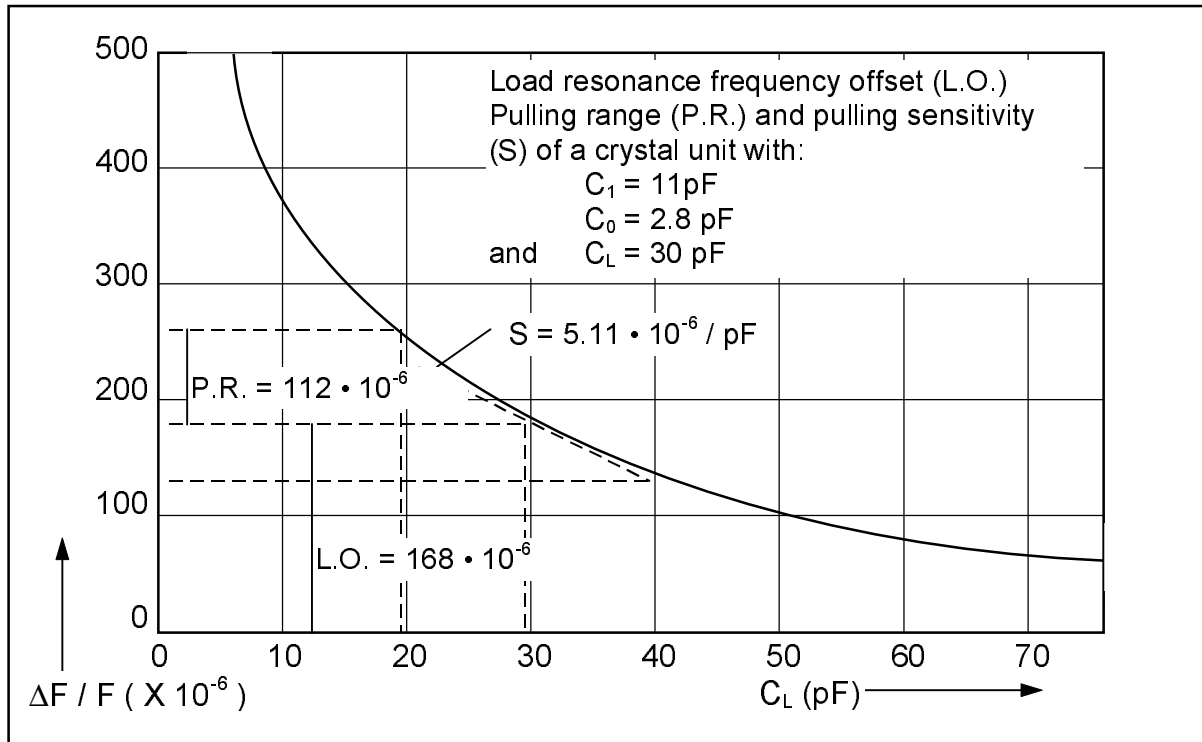
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## TCXO

### Characteristics of frequency vs. load capacitance



### **Frequency adjustment**

The primary purpose for a frequency adjustment is to re-adjust the oscillator to its center frequency to compensate for aging. This adjustment can be provided in the following ways:

1. A mechanical adjustment within the oscillator accessible via a hole in the enclosure or a removable seal screw.
2. An electrical adjustment via a lead in the enclosure for either a remotely located potentiometer or a voltage.
3. A combination of both mechanical and electrical.

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## **TCXO**

### **Input voltage**

Most TCXO's are designed to operate at +12V DC, +5V DC or a combination of both. Custom TCXO's can be designed to operate at other positive or negative input voltages as the situation requires. In cases where an ECL output is required, a -5.2V DC supply is usually needed.

### **RF output**

A TCXO can be manufactured with various types of outputs: sine wave, clipped sine wave, TTL, HCMOS, ECL and others. Be sure to specify the desired output type, signal requirements and the load that the oscillator will be driving.

#### ***Typical RF output specifications***

1. TTL: logic low; 0.4V max., logic high; 2.4V min., pulse width; 40% to 60% @ 1.5V level, rise & fall time; 20 nS 10% to 90% level, load; 10 TTL loads
2. HCMOS: logic low; 0.5V max., logic high; 4.0V min., pulse width; 40% to 60% @ 50% level, rise & fall time; 5 nS 10% to 90% level, load; 10 HCMOS loads
3. ECL: logic low; -1.8V max., logic high; -0.8V min., pulse width; 40% to 60% @ 50% level, rise & fall time; 5 nS 10% to 90% level, load; 1 10K ECL gate
4. Sinewave: +5 dBm minimum into 50Ω, harmonics ≤ -20 dBc

### **Phase noise**

TCXO's can be designed to minimize their phase noise characteristics. Depending on the actual requirement, this will directly affect the cost. Close-in phase noise (typically < 300Hz offset from the center frequency) is directly affected by the crystal resonator. Generally, lower frequency crystals or overtone crystals are best for close-in noise. Also, crystals can be subjected to special processing which will minimize their phase noise characteristics. Phase noise > 300Hz is controlled primarily by the associated oscillator and output circuitry. In some cases the customer may not be as concerned with the phase noise in a 1Hz bandwidth at specific offset frequencies, but it is more concerned with the total overall integrated noise. Noise referenced in this manner can be specified as radians, degree RMS, picoseconds, or residual FM. KS ELECTRONICS has the capability of performing phase noise testing, but does not recommend that this be performed on a 100% basis in manufacturing due to the lengthy test time involved and the associated cost. However, testing can be performed as needed.



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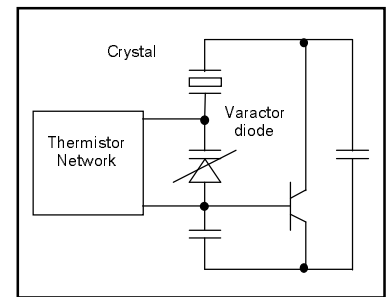
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## TCXO

### **Temperature stability**

The temperature stability of a basic crystal oscillator can be improved by incorporating in the oscillator circuit, components with temperature characteristics approximately equal to and opposite from that of the crystal as shown. The actual technique in all except the most simple TCXO's is based upon use of a varactor diode in series with the crystal as shown. A change in voltage 'V' causes a change in the capacitance of the varactor diode resulting in a change in frequency of oscillation. The thermistor network is tailored to the crystal to cause voltage 'V' to vary with temperature which will compensate for the crystal's frequency versus temperature characteristic. As each individual TCXO requires that its compensation network be matched to its individual crystal, the cost of a TCXO is closely related to the difficulty of the frequency versus temperature specification. The stability requirements of most TCXO's, dictate compensation by means of a multiple thermistor network, with several interdependent variable components, thus making the solution of simultaneous equations by computer the only practical approach to temperature compensation. When a manufacturer specifies a stability of  $\pm 1 \cdot 10^{-6}$  over  $-20^{\circ}\text{C}$  to  $+70^{\circ}\text{C}$ , this means a total peak to peak error of  $2 \cdot 10^{-6}$  over the temperature range, not referenced to the frequency at any specific temperature. If a reference, such as room temperature is desired, with a maximum allowable error of  $10^{-6}$  from that reference, the specification should clearly state " $\pm 1 \cdot 10^{-6}$  over  $-20^{\circ}\text{C}$  to  $+70^{\circ}\text{C}$  referenced to the frequency at  $+25^{\circ}\text{C}$ ". Further, it should be noted that the frequency versus temperature characteristic of a TCXO is not linear; thus a  $2 \cdot 10^{-7}$  total error over  $0^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$  will not produce a gradient of  $2 \cdot 10^{-7} / 50 = 4 \cdot 10^{-9}$  per  $^{\circ}\text{C}$ . Perturbations in the crystal characteristics (activity dips) make it virtually impossible to guarantee exceptional stability on a per degree basis in TCXO's.



### **Vibration and Shock**

While most TCXO's will withstand a certain amount of shock and vibration, typically 100 G shock and 5 G to 10 G sine vibration up to 500 Hz, there are cases where the oscillator will be used in environments of considerable higher sinusoidal or random vibration and shock levels. TCXO's can be designed for these higher levels by employing special internal assembly techniques and using special crystal holders. These requirements need to be identified as early in the program as possible, to avoid costly design changes later.

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## **Clock Oscillators**

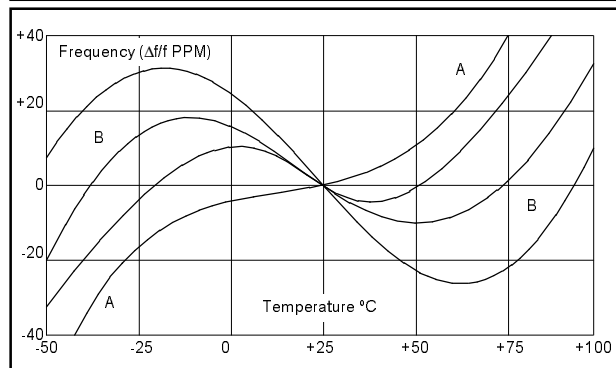
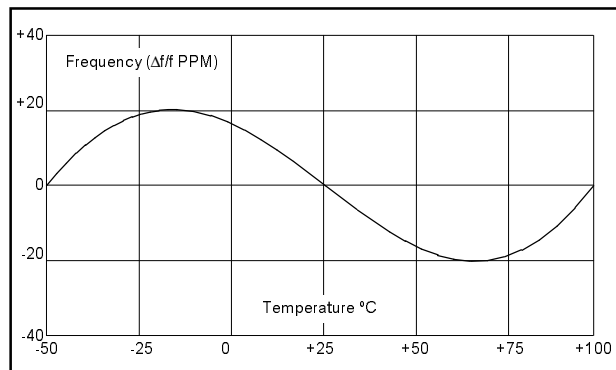
For the moderate stability crystal controlled oscillator where neither temperature compensation nor oven operation are required, there are three primary parameters: output shape, frequency and accuracy / stability.

### **Accuracy / Stability**

The most basic element in an oscillator specification is the output frequency. At any given time however, the oscillators output frequency, will differ from the desired specified frequency, resulting in a frequency error. This error is comprised of three primary components:

1. **Initial Stability**. This is generally defined as the difference between the oscillator output frequency and the specified frequency at 25°C (**room**) at the time of shipment by the oscillator manufacturer. When specifying accuracy it is assumed that the user has no provisions to adjust the oscillators output frequency. When a frequency tuning control is included accuracy no longer needs to be specified; instead the range and settability of the tuning adjustment become more consequential.

2. **Temperature Stability**. The upper picture shows a typical characteristic of a crystal frequency vs. temperature. It is one of family of curves illustrated in the lower picture. It shows that one extreme, curve A, has a relatively flat slope (good temperature stability) near room temperature, but is very frequency sensitive at high and low temperatures. The other extreme, curve B, shows greater sensitivity near room ambient but provides the overall best temperature stability over wide temperature ranges. The angle at which the quartz crystal is cut determines the temperature characteristic of a specific crystal.



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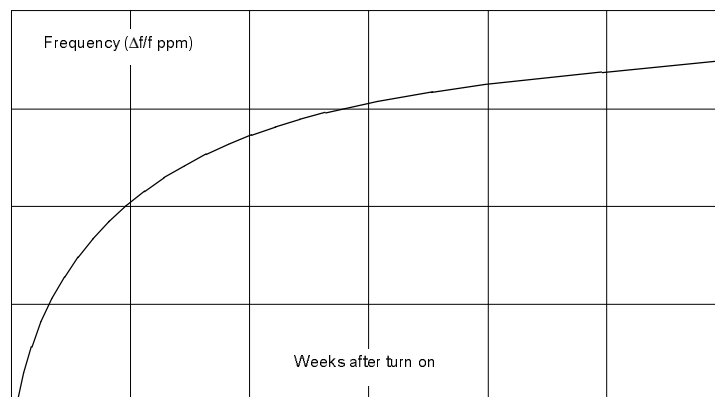
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## **Clock Oscillators**

The proper characteristic from this family of curves is selected for each individual crystal oscillator requirement. In a well designed oscillator the stability vs. temperature is determined primarily by the temperature characteristic of the crystal, and the oscillator manufacturer must select the crystal characteristics which conform with the oscillator circuit to insure that the intrinsic stability of the crystal is not degraded. A temperature stability of, for example  $\pm 10$  ppm over  $0^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$  means a peak to peak frequency change of 20 ppm over the specified temperature range, not referenced to the frequency at any specific temperature. This is generally accepted definition of temperature stability which, in MIL-O-55310, is called "**frequency-temperature stability**". If a reference temperature is desired with a maximum allowable frequency change from that reference, it should be specified, for example as " $\pm 10$  ppm over  $0^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$  referenced to the frequency at  $+25^{\circ}\text{C}$ ". While KS ELECTRONICS segregates initial accuracy and temperature stability, the two may be combined in specifying an overall allowable error for oscillator with no frequency tuning adjustment. The appropriate term is "**frequency-temperature accuracy**" and its maximum allowable deviation from the specified nominal frequency over a given temperature range.

**3. Aging (long-term stability).** Aging refers to the continuous change in crystal operating frequency with time, all other parameters (temperature, supply voltage, etc.) held constant. The better the processing of the crystal, the lower the aging rate (that is, the higher the long-term stability). The picture shows a typical aging curve. It illustrates that when a crystal oscillator is initially turned on by the manufacturer, the crystal ages rapidly, but its stability improves with time. While the aging rate is typically continue to improve with the time, most crystals achieve close to their lowest aging rate within several months after turn on. As long as crystal current is moderate, solder sealed, or resistance welded AT-cut crystals used, most clock oscillators will provide typical aging of 5 ppm during the first year and 3 ppm per year thereafter ( $5 \text{ ppm} = 0.0005\% = 5 \cdot 10^{-6}$ ).



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## **Clock Oscillators**

If the error introduced by this degree of crystal aging exceeds that allowed in the user's system, this can be overcome by specifying the inclusion of a frequency tuning adjustment in the oscillator to permit periodic recalibration and / or, using a higher quality crystal. Improved aging to  $1 \cdot 10^{-6}$  per year can be achieved by employing a specially processed crystal housed in an evacuated glass or cold-weld sealed holder. Because aging generally introduces a small part of the overall error in moderate stability clock oscillators, it is often ignored in specifying these devices.

### **Fan-Out**

Output drive capability of the oscillators that drive TTL integrated circuit. Fan-out 1 means that the oscillator can drive 1 standard TTL gate.

### **Frequency stability vs. Load**

Frequency deviation when the load conditions have varied from the standard value.

### **Frequency stability vs. Mechanical environment**

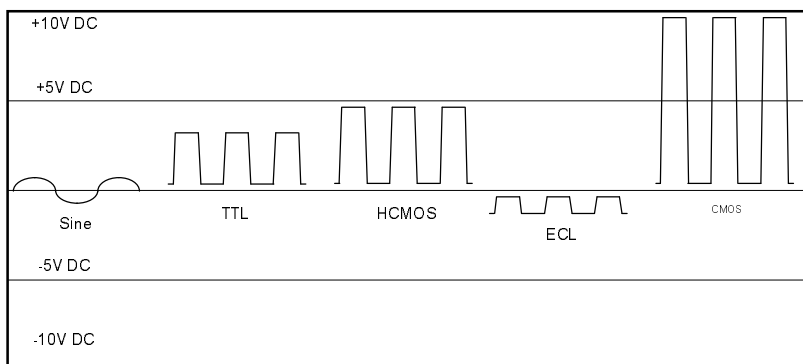
Specified by the deviation before and after shock, dropping, sine wave vibrations, constant acceleration, etc. applied.

### **Frequency stability vs. Supply voltage**

Frequency deviation when the power supply input voltage is varied. The input voltage variation width may be expressed by voltage or percentage.

### **Output Circuit**

The vast majority of systems require a crystal oscillator output which is TTL compatible, CMOS compatible, HCMOS compatible, ECL compatible or sinusoidal. Any of these outputs can be simply generated by circuits which follow the crystal oscillator stage. These are shown in the diagram.



### **Passing time from low to high (or from high to low) - threshold level**

Unless otherwise specified, measurements are made on the leading and trailing edges at the 10% and 90% points as referenced to the flat portion of the maximum amplitude level.

### **Symmetry (Square wave output waveform only)**

Ratio of the high level to the duration of the output pulse. Unless otherwise specified, measurements are made at the 50% level as referenced to the maximum amplitude level.

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## VCXO & VCO

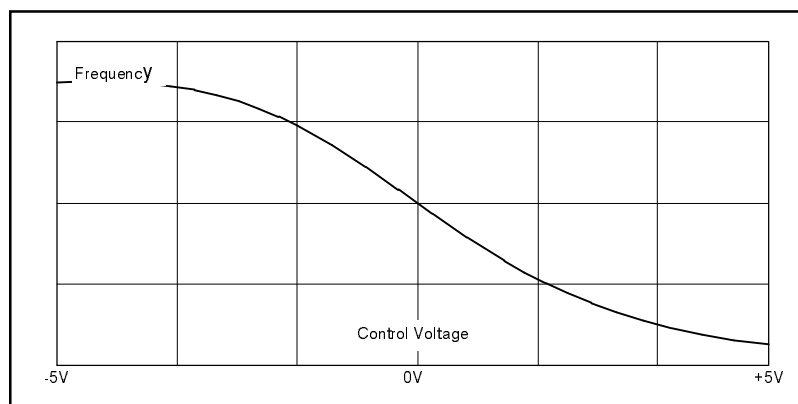
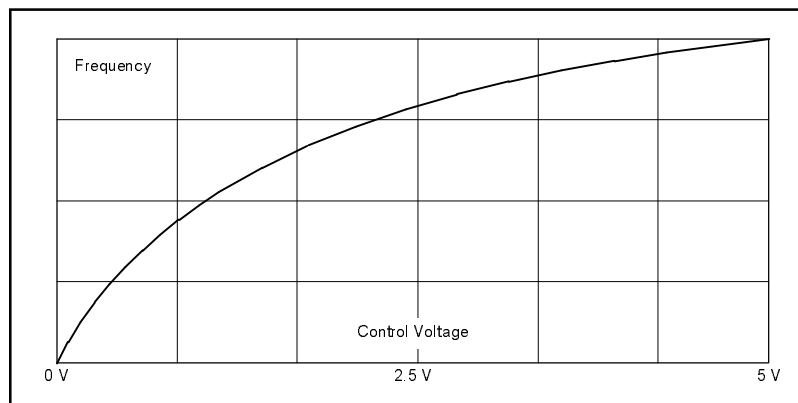
A VCXO (Voltage Controlled Crystal Oscillator) is a crystal oscillator which includes a varactor diode and associated circuitry allowing the frequency to be changed by application of a voltage across that diode. This can be accomplished in a simple clock or sinewave crystal oscillator, a TCXO (resulting in a TC-VCXO Temperature Compensated Voltage Controlled Crystal Oscillator), or an oven controlled type (resulting in a OC-VCXO Oven Controlled Voltage Controlled Crystal Oscillator). There are several characteristics peculiar to VCXO's. In generating a VCXO specification this applies in addition to the characteristics which define fixed frequency crystal oscillators. Primary among the specifications which are peculiar to VCXO's are the following:

### **Control Voltage**

This is the varying voltage which is applied to the VCXO input terminal causing a change in frequency. It is sometimes referred to as modulation voltage, especially if the input is a AC signal.

### **Slope** (slope polarity)

This denotes the direction of frequency change vs. control voltage. A positive transfer function denotes an increase in frequency for an increasing positive control voltage, as shown in the upper diagram. Conversely, if the frequency decreases with a more positive (or less negative) control voltage, as shown in the lower diagram, the transfer function is negative.



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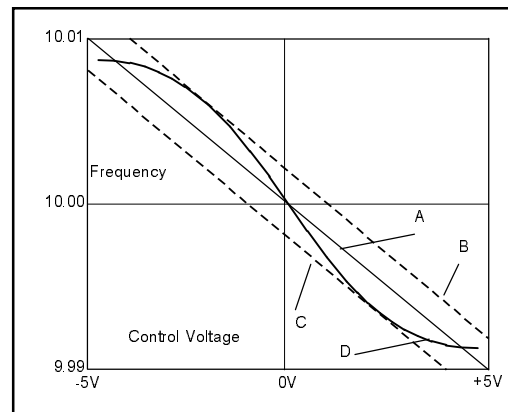
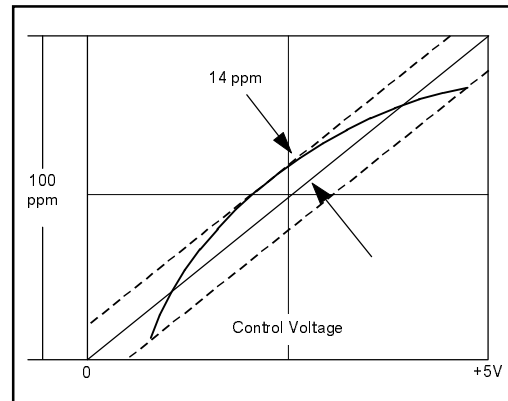
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## VCXO & VCO

### Linearity

The generally accepted definition of linearity is that specified in MIL-O-55310. It is the ratio between frequency error and total deviation, expressed in percent, where frequency error is the maximum frequency excursion from the best straight line, drawn through a plot of output frequency vs. control voltage. If the specification for an oscillator requires a linearity of  $\pm 5\%$  and the actual deviation is 20 kHz, as shown in the picture, the curve of output frequency vs. control voltage input vary  $\pm 1$  kHz ( $20 \text{ kHz} \cdot \pm 5\%$ ) from the best straight line "A". These limits are shown by lines "B" and "C". "D" represents the typical curve of a VCXO exhibiting a linearity within  $\pm 5\%$ . The VCXO which produces the characteristic indicated in the upper diagram uses a hyper-abrupt junction varactor diode, biased to



accommodate a bipolar ( $\pm$ ) control voltage. The VCXO which produces the characteristic in the lower diagram uses an abrupt junction varactor diode with an applied unipolar control voltage (positive in this case). Good VCXO design dictates that the voltage to frequency curve be smooth (no discontinuities) and monotonic. All KS ELECTRONICS VCXO's exhibit these characteristics.

### Pull

This is the amount of frequency change with results from changes in the control voltage. For example, a  $\pm 5\text{V}$  control voltage might result in a pull of  $\pm 100$  ppm, or a 0V to +5V control voltage might result in a total deviation of 150 ppm or higher.

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## **VCXO & VCO**

### **Modulation rate** (sometimes referred to as deviation rate or frequency response)

This is the rate at which the control voltage can change resulting in a corresponding frequency change. It is measured by applying a sinewave signal with a peak value equal to the specified control voltage, demodulating the VCXO's output signal, and comparing the output level of the demodulated signal at different modulation rates. The modulation rate is defined by KS ELECTRONICS as the maximum modulation frequency which produces a demodulated signal within 3 dB of that which is present with a 100 Hz modulating signal. While non-crystal controlled VCO's can be modulated at very high rates (greater than 1 MHz for output frequencies greater than 10 MHz), the modulation rate of the VCXO's is restricted by the physical characteristics of the crystal. While the VCXO's modulation input network can be broadened to produce a 3 dB response above 100 kHz, the demodulated signal may exhibit amplitude variations of 5 dB to 15 dB at modulation frequencies greater than 20 kHz due to crystal.

### **Slope / Slope linearity / Incremental sensitivity**

This can be a confusing area these terms are often misapplied. Slope should be really called average slope if it is intended to define the total deviation divided by the total control voltage swing. For the VCXO depicted in the upper diagram for linearity, the average slope is  $-20 \text{ kHz} / 10\text{V} = -2 \text{ kHz} / \text{V}$ . Incremental sensitivity, often misnomered slope linearity, means the incremental change of the frequency vs. control voltage characteristic, throughout the range of control voltage. Thus, while the average slope in this example is -2 kHz per volt, the slope for any segment of the curve may be considerable different from -2 kHz / V. For VCXO's with best straight line linearity of  $\pm 1\%$  to  $\pm 5\%$ , the incremental sensitivity is approximately (very approximately) 10 times as great as the best straight line linearity. Thus a VCXO with a approximately  $\pm 5\%$  best straight line linearity can exhibit a slope change of  $\pm 50\%$  on a per volt basis. Therefore a specification which reads "Slope:  $2 \text{ kHz} / \text{V} \pm 10\%$ " requires clarification as it could mean either average slope or incremental sensitivity. If it where intended to define average slope, it simply specifies a total deviation of 18 kHz to 22 kHz and would more properly have stated, "Total deviation:  $20 \text{ kHz} \pm 10\%$ ". However if it where intended that the frequency change for each incremental volt must fall between 1.8 kHz and 2.2 kHz, a highly linear VCXO is being specified as a  $\pm 10\%$  incremental sensitivity relates approximately to a  $\pm 1\%$  best straight line linearity. That element of the specification should read, "Incremental sensitivity:  $2 \text{ kHz} \pm 10\%$  per volt".

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## **VCXO & VCO**

### **Other design considerations**

#### ***Stability***

A quartz crystal is a high Q device which is the crystal oscillator's stability determining element. It inherently resists being "pulled" (deviated) from its designed frequency. In order to produce a VCXO with significant deviation, the oscillator circuit must be "de-Q'd". This results in degrading the inherent stability of the crystal in terms of its frequency vs. temperature characteristic, and its short term stability (and associated phase noise) characteristic. Therefore, it is in the user's best interest not to specify a wider range than that absolutely required.

#### ***Phase locking***

When a VCXO is used in a phase lock loop application, the deviation should always be at least as great as the combined instability of the VCXO itself and the reference or signal onto which it is to be locked. KS ELECTRONICS produces a line of VCXO's especially intended for use in phase lock loop applications. However, if the open loop stability requirements of a system are more stringent than available in this production line, a TC-VCXO may be required. For the highest stability open loop requirements, the appropriate may be those described in the TCXO or OCXO sections of this brochure, incorporating a narrow deviation VCXO option, rather than those described in the VCXO section.

#### ***Basic oscillator frequencies***

Fundamental mode crystals (generally 5 - 35 MHz) permit the widest deviation, while 3<sup>rd</sup> overtone crystals (generally 35 - 70 MHz) allow deviation approximately 1/9<sup>th</sup> of that which applies to fundamentals. Therefore, all wide deviation VCXO's (greater than  $\pm 100$  ppm to  $\pm 200$  ppm deviation) use fundamental crystals; narrower deviation VCXO's can use fundamental mode or 3<sup>rd</sup> overtone crystals, the selection which often depends upon such specifications as linearity and stability. It is rare that higher overtone and therefore higher frequency crystals find application in VCXO's. Thus, VCXO's with output frequencies higher or lower than available from the appropriate crystal frequencies include frequency multipliers or dividers.

***Due to recent advancement in manufacturing higher frequency crystals (in fundamental mode up to 400 MHz), wide band VCXO's (up to  $\pm 5000$  ppm pull) are possible. KS ELECTRONICS has a new line of these wide band VCXO's available. Please consult KS ELECTRONICS for more information.***



## OSCILLATOR SPECIFICATIONS

Output Frequency \_\_\_\_\_ MHz  
Supply Voltage \_\_\_\_\_ V DC  $\pm$  \_\_\_\_\_ %      Supply Current \_\_\_\_\_ mA max.  
Stability at 25°C  $\pm$  \_\_\_\_\_ ppm      Aging  $\pm$  \_\_\_\_\_ ppm / year max.  
Output Type    ☐ TTL    ☐ CMOS    ☐ HCMOS    ☐ ECL    fan-out \_\_\_\_\_ loads  
                    ☐ Sinewave    \_\_\_\_\_ V(p-p) / V(rms) / dBm into \_\_\_\_\_  $\Omega$  impedance  
Operating Temperature from \_\_\_\_\_ °C to \_\_\_\_\_ °C  
Phase Noise ( $L_f$  @)      1Hz \_\_\_\_\_ -dBc / Hz    10Hz \_\_\_\_\_ -dBc / Hz  
                                    100Hz \_\_\_\_\_ -dBc / Hz    1kHz \_\_\_\_\_ -dBc / Hz    10kHz \_\_\_\_\_ -dBc / Hz  
Max. Dimensions    Height \_\_\_\_\_"    Length \_\_\_\_\_"    Wide \_\_\_\_\_"  
Case    ☐ Metal    ☐ SMD    ☐ Other \_\_\_\_\_  
Vibration \_\_\_\_\_ || Shock \_\_\_\_\_ G

### OCXO

Oven supply Voltage \_\_\_\_\_ V      Max. Warm Up Time \_\_\_\_\_ minutes  
max. turn on consumption \_\_\_\_\_ W      max. consumption on \_\_\_\_\_ °C \_\_\_\_\_ W

### VCXO

Absolute Pull range  $\pm$  \_\_\_\_\_ min.     $\pm$  \_\_\_\_\_ max.  
Deviation Sensitivity (Slope)  $\pm$  \_\_\_\_\_ ppm/V      Bandwidth \_\_\_\_\_ kHz  
Control Voltage Range \_\_\_\_\_ V to \_\_\_\_\_ V      Nominal Voltage \_\_\_\_\_ V  
Linearity (min.) \_\_\_\_\_ %      Input Resistance \_\_\_\_\_  $\Omega$   
Audio Frequency Response  $\pm$  \_\_\_\_\_ % max. from \_\_\_\_\_ Hz to \_\_\_\_\_ kHz  
Audio Reference Frequency \_\_\_\_\_ Hz      Audio Input Impedance \_\_\_\_\_  $\Omega$

### TCXO

Temperature Stability  $\pm$  \_\_\_\_\_ ppm over \_\_\_\_\_ °C to \_\_\_\_\_ °C  
Aging Adjustment    ☐ Mechanical    ☐ Electrical    ☐ Both  
Adjustment Range  $\pm$  \_\_\_\_\_ ppm min.

### OTHER REQUIREMENTS

### ABOUT YOUR PROJECT

Application \_\_\_\_\_  
Estimated Annual Usage \_\_\_\_\_ Starting \_\_\_\_\_  
Samples Required By \_\_\_\_\_ Expected Quantity \_\_\_\_\_

## FILTER SPECIFICATIONS

Filter Type ☐ Crystal ☐ MCF ☐ L / C ☐ \_\_\_\_\_

Center Frequency \_\_\_\_\_ MHz  $\pm$  \_\_\_\_\_ Hz

Pass Band \_\_\_\_\_ dB BW \_\_\_\_\_ kHz min.  
\_\_\_\_\_ dB BW \_\_\_\_\_ kHz min.  
\_\_\_\_\_ dB BW \_\_\_\_\_ kHz max.  
\_\_\_\_\_ dB BW \_\_\_\_\_ kHz max.

Stop Band \_\_\_\_\_ dB BW \_\_\_\_\_ kHz min. / max.  
\_\_\_\_\_ dB BW \_\_\_\_\_ kHz min. / max.  
\_\_\_\_\_ dB BW \_\_\_\_\_ kHz max.  
\_\_\_\_\_ dB BW \_\_\_\_\_ kHz max.  
\_\_\_\_\_ dB BW \_\_\_\_\_ kHz max.

Ripple \_\_\_\_\_ dB max. ☐ peak to peak ☐  $\pm$  from center frequency.

I. Loss \_\_\_\_\_ dB max. ☐ at center frequency ☐ at peak in pass band.

Spurious Attenuation \_\_\_\_\_ dB min. \_\_\_\_\_ dB min. \_\_\_\_\_ dB min.

Ultimate Attenuation \_\_\_\_\_ dB min. \_\_\_\_\_ dB min. \_\_\_\_\_ dB min.

Group Delay Variation in Pass Band \_\_\_\_\_ ☐  $\mu$ S ☐ nS

Phase Variation in Pass Band \_\_\_\_\_ in degrees

Input Impedance \_\_\_\_\_  $\Omega$  //  $\pm$  \_\_\_\_\_ reactance

Output Impedance \_\_\_\_\_  $\Omega$  //  $\pm$  \_\_\_\_\_ reactance

Operating Temperature from \_\_\_\_\_  $^{\circ}$ C to \_\_\_\_\_  $^{\circ}$ C

Max. Dimensions Height \_\_\_\_\_ " Length \_\_\_\_\_ " Wide \_\_\_\_\_ "

Case ☐ From Brochure pg. \_\_\_\_\_ ☐ Other \_\_\_\_\_

Vibration \_\_\_\_\_ Shock \_\_\_\_\_ G

## OTHER REQUIREMENTS

## ABOUT YOUR PROJECT

Application \_\_\_\_\_

Estimated Annual Usage \_\_\_\_\_ Starting \_\_\_\_\_

Samples Required By \_\_\_\_\_ Expected Quantity \_\_\_\_\_

Name: \_\_\_\_\_  
Company: \_\_\_\_\_  
Street: \_\_\_\_\_  
City / ZIP: \_\_\_\_\_  
Phone: \_\_\_\_\_  
FAX: \_\_\_\_\_

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